

From particle simulations to continuum theory for GM

S. Luding

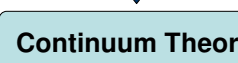
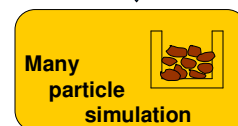
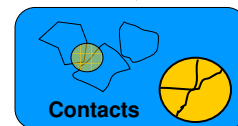
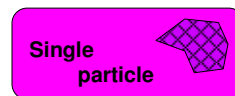
Particle Technology, Nano-Structured-Materials, DelftChemTech,
Julianalaan 136, 2628 BL Delft, NL --- s.luding@tudelft.nl

NEW ADDRESS:

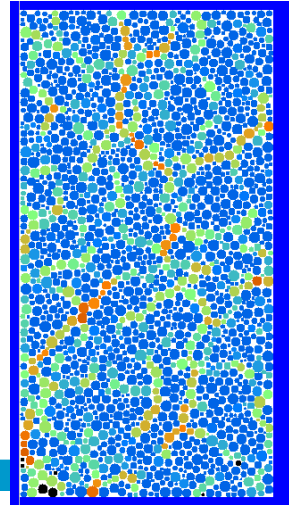
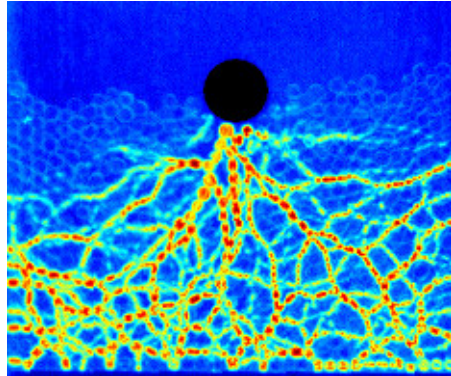
Multi Scale Mechanics, TS, CTW, UTwente,
POBox 217, 7500 AE Enschede, NL --- s.luding@utwente.nl

Contents

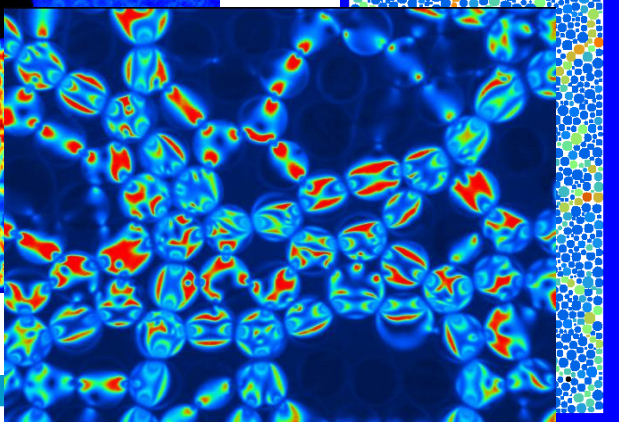
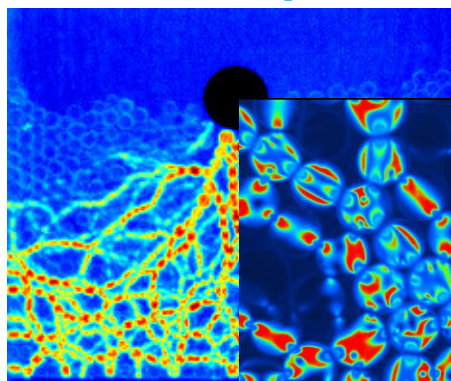
- Introduction
- Contact Models
- DEM/MD simulations
- Towards Continuum Theory
- Outlook



Force-chains experiments - simulations



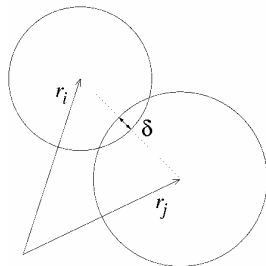
Force-chains experiments - simulations



What? Why? How?

- DEM = MD simulations
... based on contact models
- simulation of granular materials
- account for disorder/inhomogeneity
- applications:
sand, clay, concrete, ...
powders, ceramics, tableting, ...

Discrete particle model



Equations of motion

$$m_i \frac{d^2 \vec{r}_i}{dt^2} = \vec{f}_i \quad I_i \frac{d\vec{\omega}_i}{dt} = \vec{t}_i$$

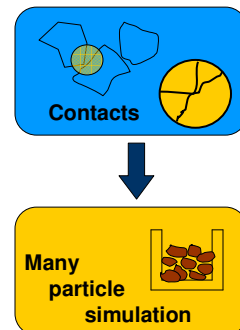
Forces and torques:

$$\vec{f}_i = \sum_c \vec{f}_i^c + \sum_w \vec{f}_i^w + m_i \vec{g}$$

$$\vec{t}_i = \sum_c \vec{r}_i^c \times \vec{f}_i^c$$

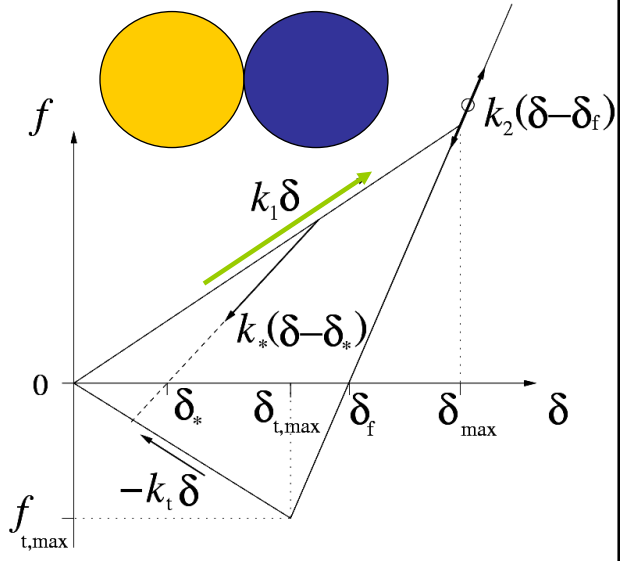
Overlap $\delta = \frac{1}{2}(d_i + d_j) - (\vec{r}_i - \vec{r}_j) \cdot \vec{n}$

Normal $\hat{n} = \vec{n}_{ij} = \frac{(\vec{r}_i - \vec{r}_j)}{|\vec{r}_i - \vec{r}_j|}$



Contacts

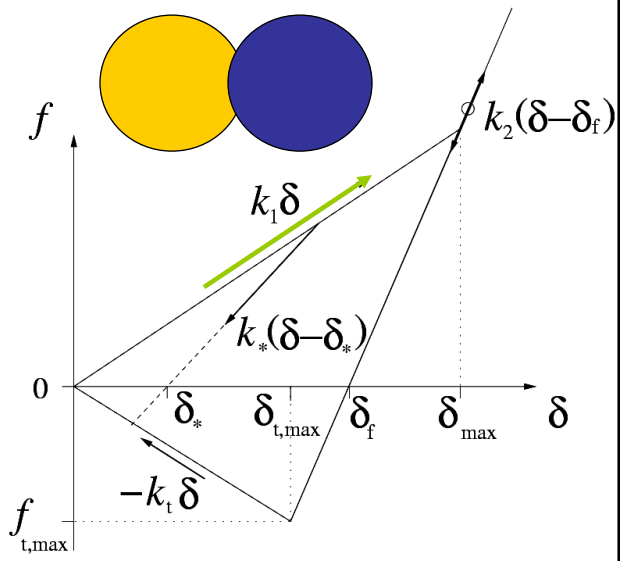
1. loading



Contacts

1. loading

plastic loading
stiffness: k_1



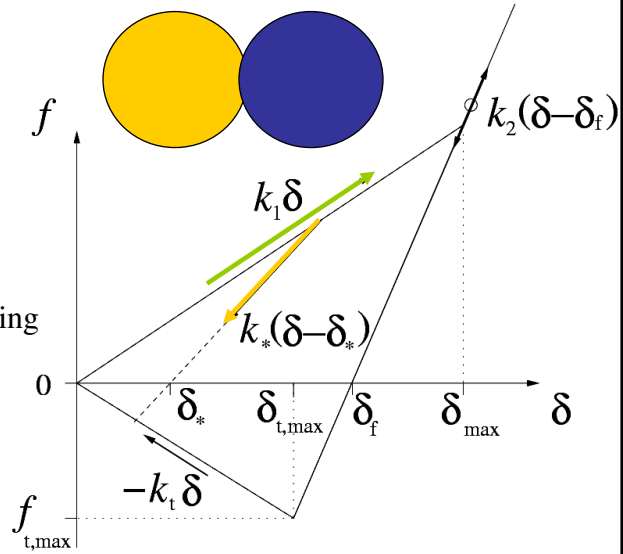
Contacts

1. loading

plastic loading
stiffness: k_1

2. unloading

elastic un/re-loading
stiffness: k_*



Contacts

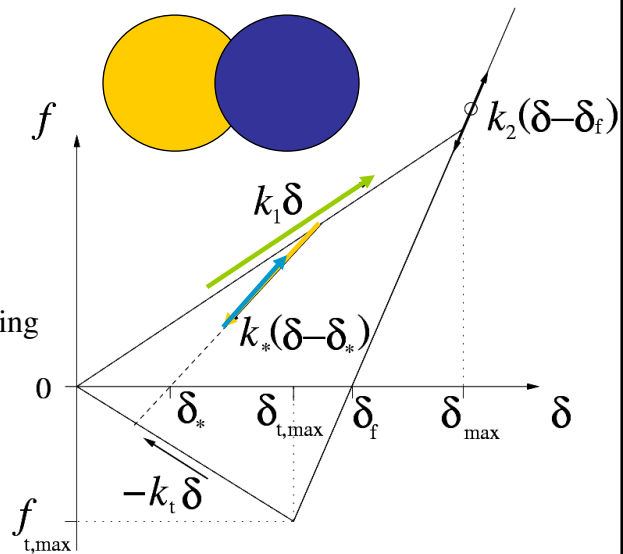
1. loading

plastic loading
stiffness: k_1

2. unloading

3. re-loading

elastic un/re-loading
stiffness: k_*



Contacts

1. loading

plastic loading
stiffness: k_1

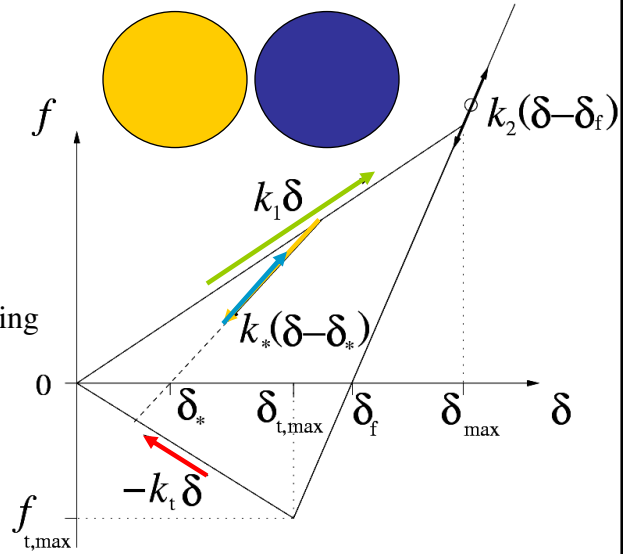
2. unloading

3. re-loading

elastic un/re-loading
stiffness: k_*

4. tensile failure

tensile force



Contacts

1. loading

plastic loading
stiffness: k_1

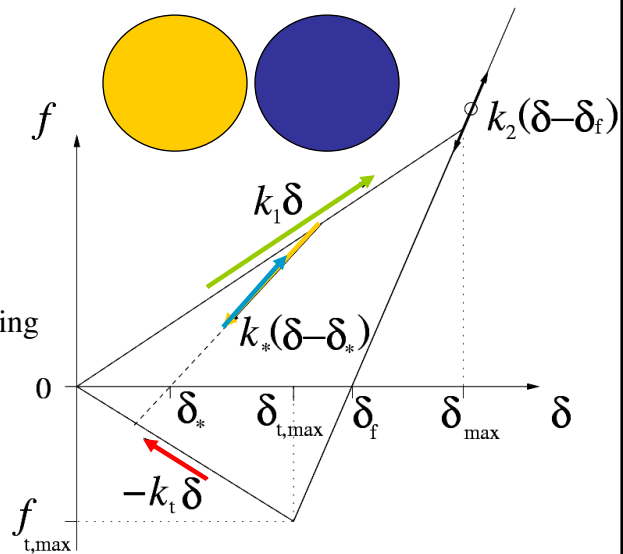
2. unloading

3. re-loading

elastic un/re-loading
stiffness: k_*

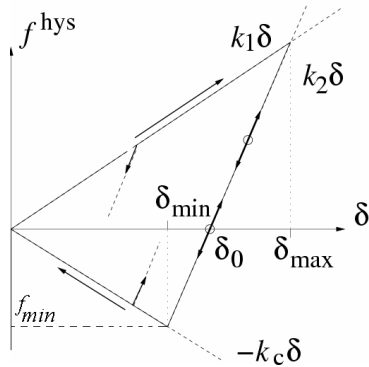
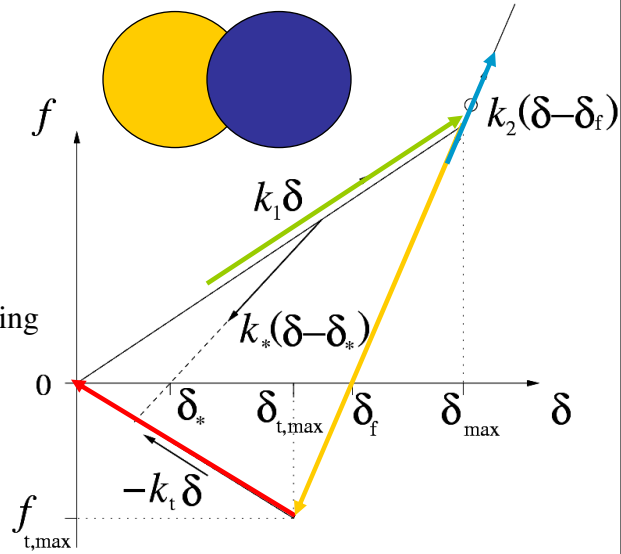
4. tensile failure

tensile force



Contacts

1. **loading**
transition to stiffness: k_2
2. **unloading**
3. **re-loading**
elastic un/re-loading stiffness: k_2
4. **tensile failure**
max. tensile force



Contact model

- (too) simple ☺
- piecewise linear
- **easy** to implement

$$f_i^{hys} = \begin{cases} k_1 \delta & \text{for loading} \\ k_2 (\delta - \delta_0) & \text{for un-/reloading} \\ -k_c \delta & \text{for unloading} \end{cases}$$

Maximum overlap
stress-free overlap

$$\delta_{\max} \\ \delta_0 = (1 - k_1 / k_2) \delta_{\max}$$

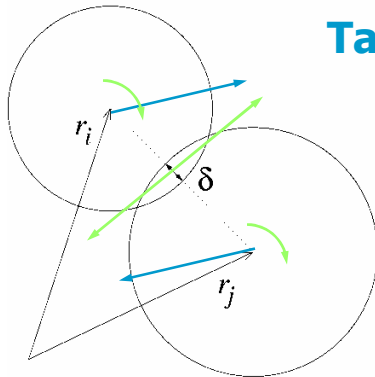
strongest attraction at:

$$\delta_{\min} = \frac{k_2 - k_1}{k_2 + k_c} \delta_{\max}$$

the max. attractive force: $f_{\min} = -k_c \delta_{\min}$

stiffness
plastic deform.
adhesion

Tangential contact model



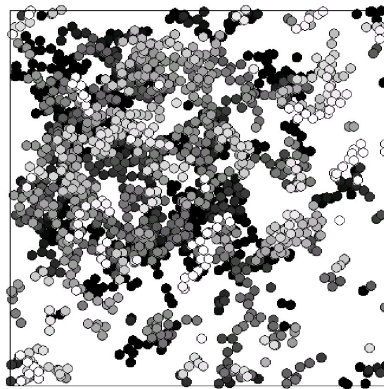
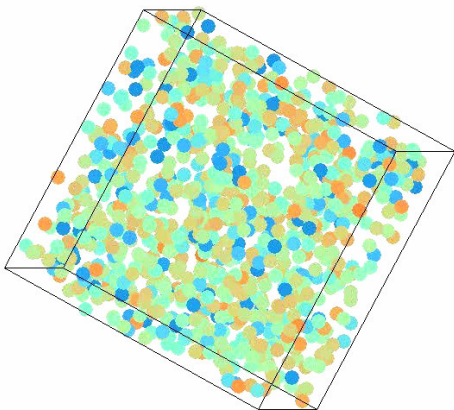
Sliding contact points:

- static Coulomb friction
- dynamic Coulomb friction
- objectivity

Sliding/Rolling/Torsion

$$v_t = \begin{cases} (v_i - v_j)^t + \hat{n} \times (a_i \omega_i + a_j \omega_j) & \text{sliding} \\ a_{ij} \hat{n} \times (\omega_i - \omega_j) & \text{rolling} \\ a_{ij} \hat{n} \hat{n} \cdot (\omega_i - \omega_j) & \text{torsion} \end{cases}$$

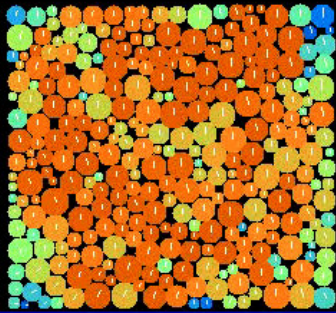
... Details of interaction



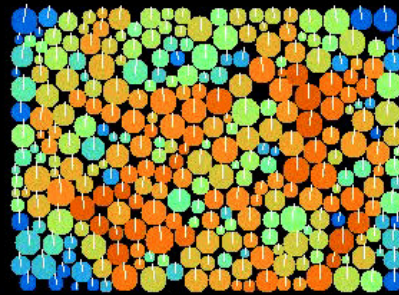
Attraction + Dissipation = Agglomeration

Sintering 7

7. Vibration test



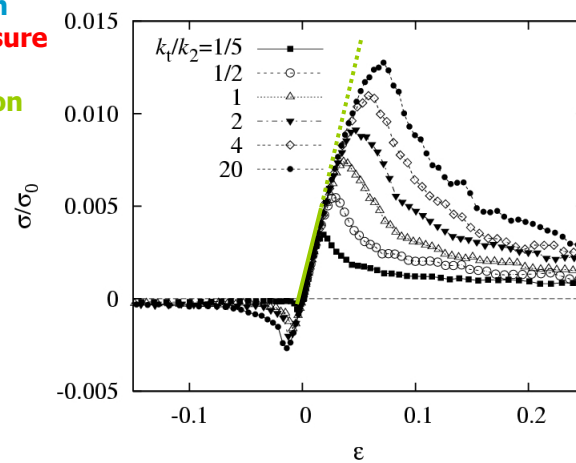
$p=100$



$p=10$

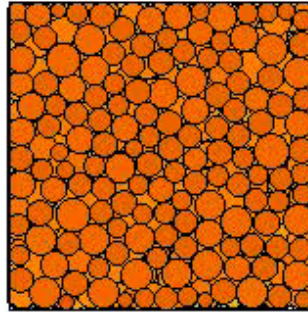
compression-tension

1. Preparation
2. HIGH pressure
3. Relaxation
4. Compression



tension

$$k_1/k_2 = 1/2$$



Biaxial box set-up

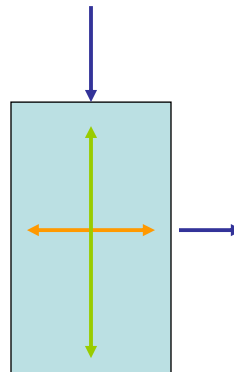
- Top wall: strain controlled

$$z(t) = z_f + \frac{z_0 - z_f}{2} (1 + \cos \omega t)$$

- Right wall: stress controlled

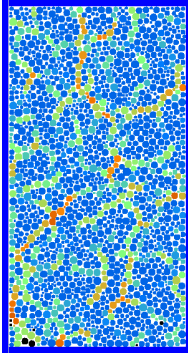
$$p = \text{const.}$$

- Evolution with time ... ?

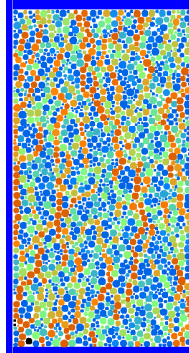


Simulation results (closer look)

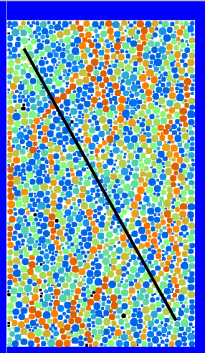
$\epsilon_{zz}=0.0\%$



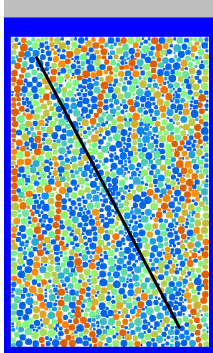
$\epsilon_{zz}=1.1\%$



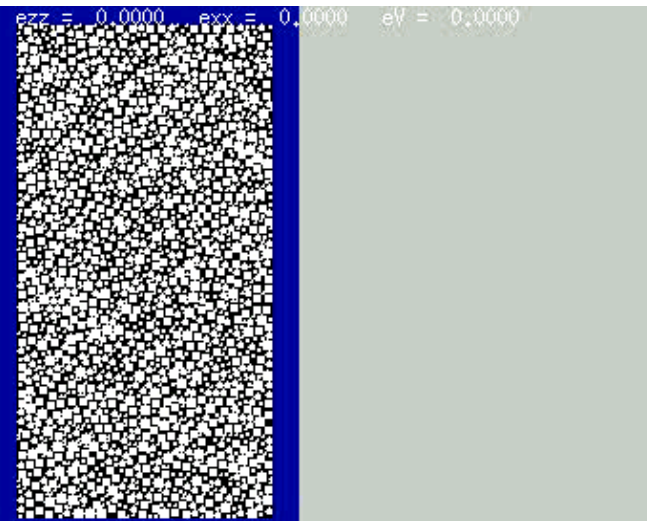
$\epsilon_{zz}=4.2\%$



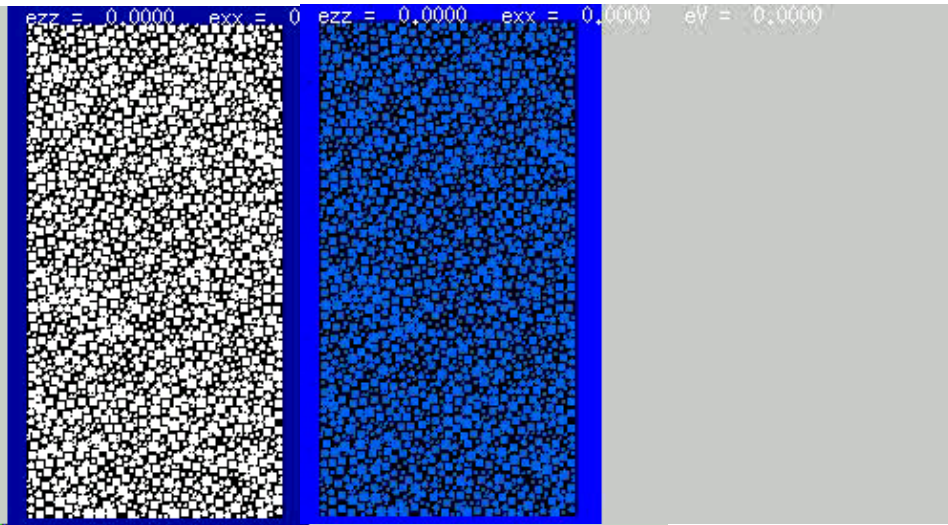
$\epsilon_{zz}=9.1\%$



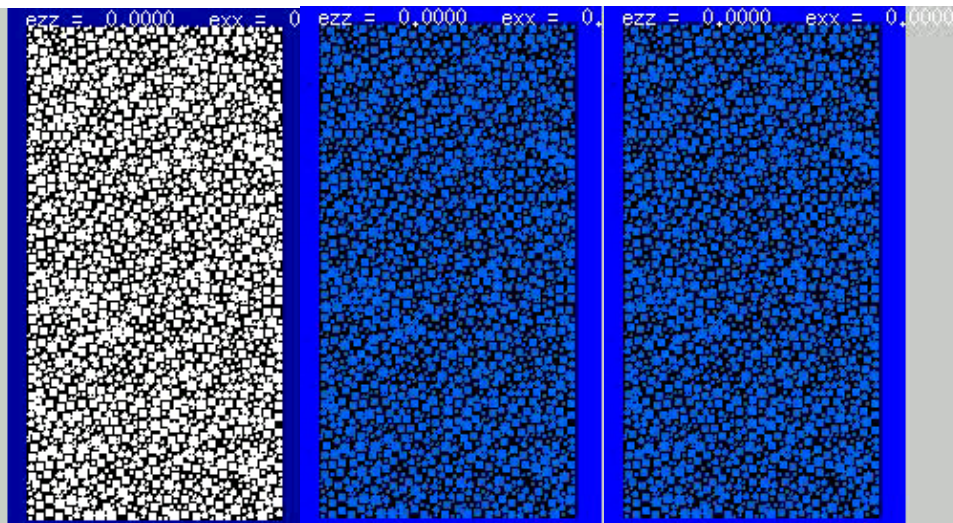
Bi-axial box (stress chains)



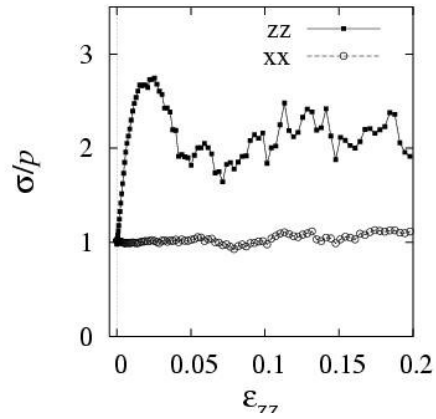
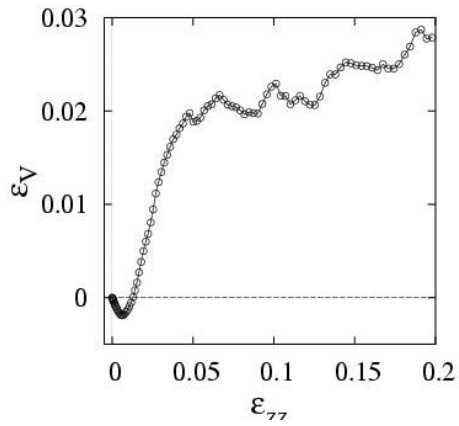
Bi-axial box (kinetic energy)



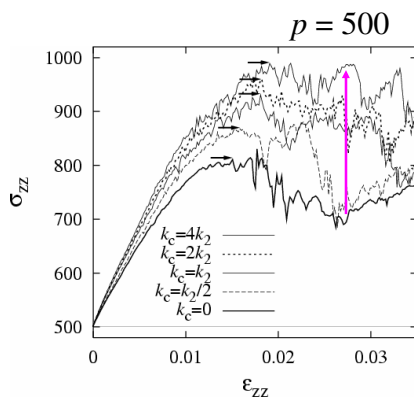
Bi-axial box (rotations)



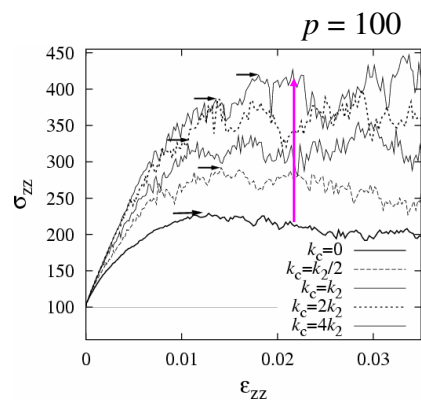
Bi-axial compression with $p_x = \text{const.}$



Modulus and yield stress cohesion

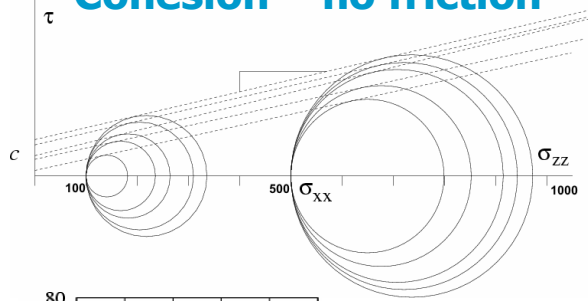


Modulus
(initial slope)



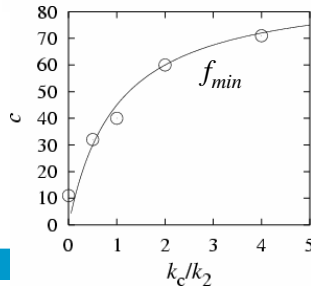
Yield Stress
(peak value)

Cohesion – no friction



$k_c / k_2 = 0, 1/2, 1, 2, \text{ and } 4$

geometrical friction angle
 $\phi \approx 13^\circ$

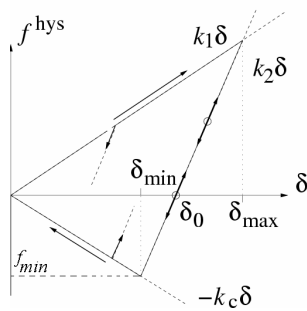


macro cohesion

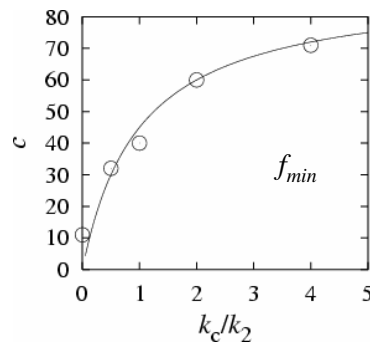
$$c = 1.8 \times 10^{-3} \frac{1 - k_1/k_2}{1 + k_2/k_c}$$

| k_c/k_2 | p_x | σ_{zz} | p_x | σ_{zz} | c |
|-----------|-------|---------------|-------|---------------|-----|
| 0 | 100 | 183 | 500 | 798 | 11 |
| 1/2 | 100 | 234 | 500 | 853 | 32 |
| 1 | 100 | 264 | 500 | 915 | 40 |
| 2 | 100 | 310 | 500 | 941 | 60 |
| 4 | 100 | 336 | 500 | 972 | 71 |

Micro-macro for cohesion



$k_c / k_2 = 0, 1/2, 1, 2, \text{ and } 4$

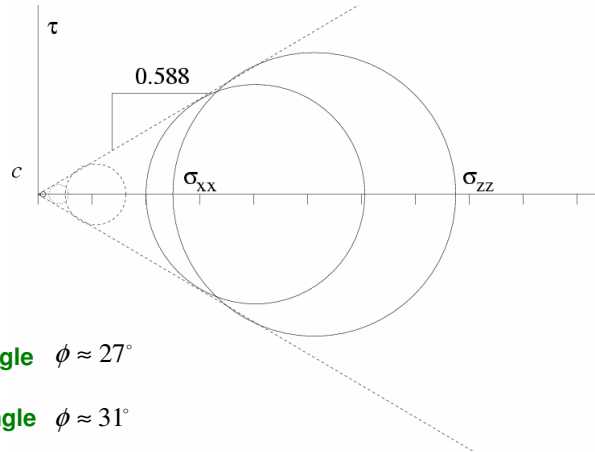


micro adhesion: f_{min}

macro cohesion $c = c_0 \frac{1 - k_1/k_2}{1 + k_2/k_c}$

Friction – no cohesion

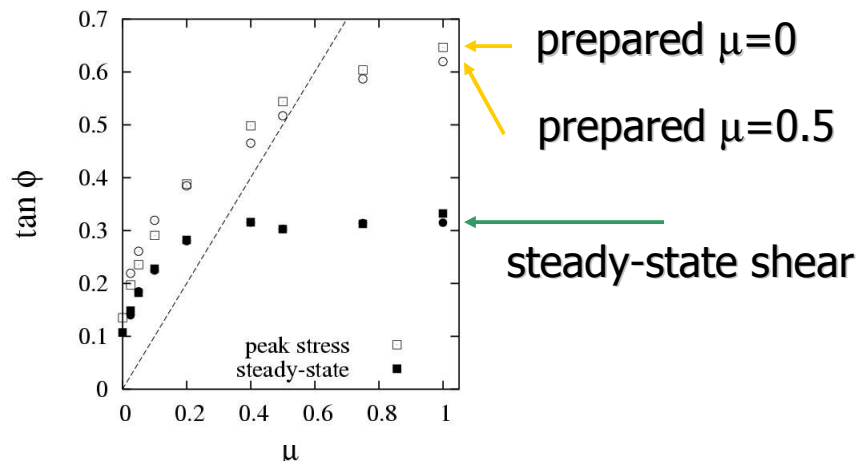
$k_c = 0$ and $\mu = 0.5$



Internal friction angle $\phi \approx 27^\circ$

Total friction angle $\phi \approx 31^\circ$

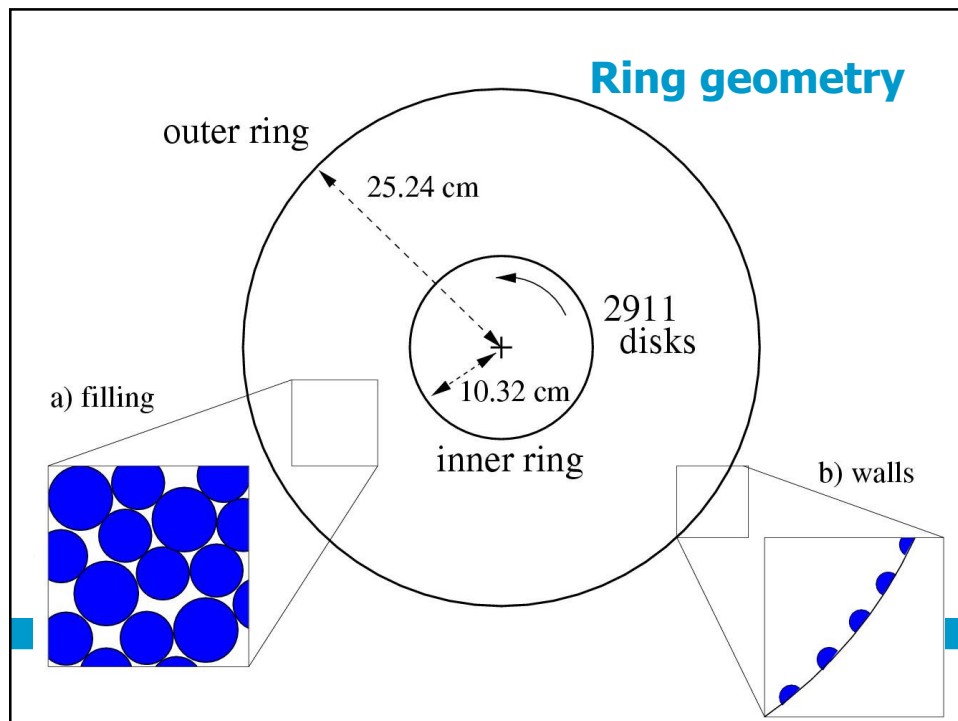
Micro-macro for friction



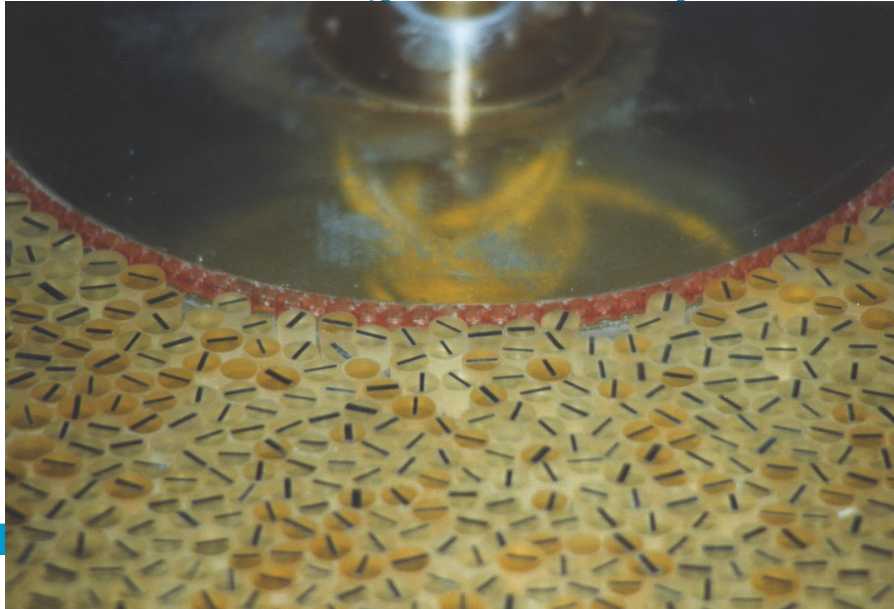
micro contact-friction μ macro friction-angle ϕ

Summary micro-macro GLOBAL

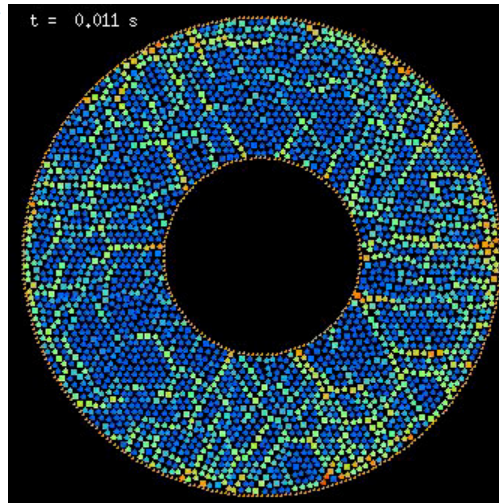
- Micro-/Macro-Flow Rheology
 - micro-adhesion ... macro-cohesion
 - micro-contact-friction ... macro-friction-angle
- Non-Newtonian Rheology (**Anisotropy?**, Micro-polar?)
- **Does global averaging make sense anyway?**



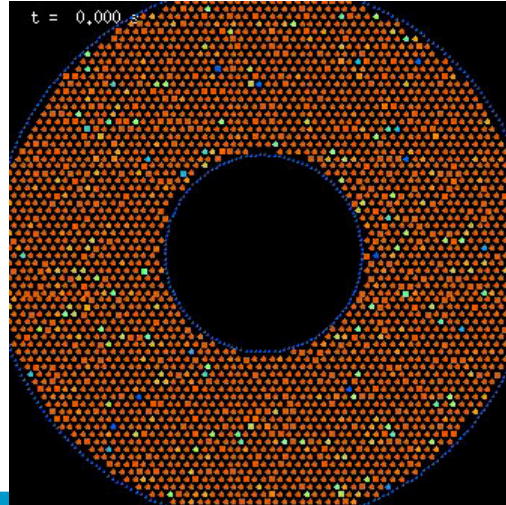
Ring shear cell experiment



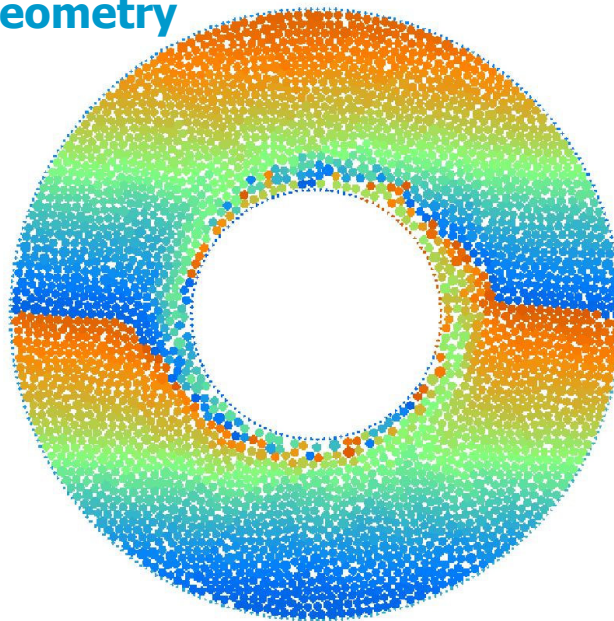
2D shear cell – force chains
= inhomogeneity
+ anisotropy



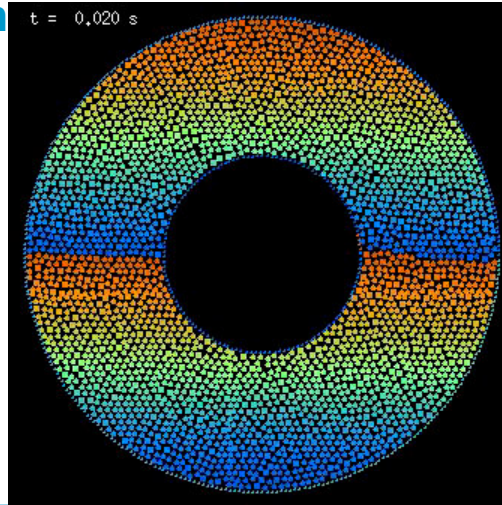
2D shear cell – energy



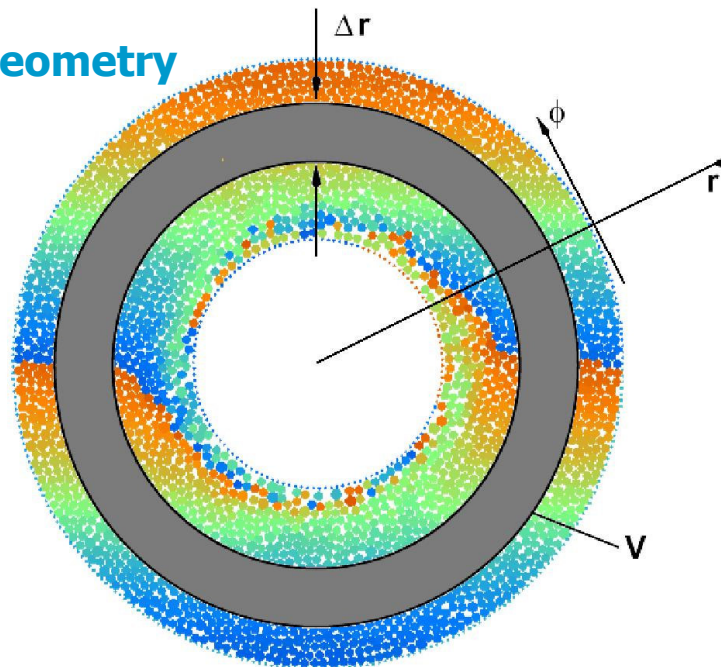
Ring geometry



**2D shear cell
shear localization
non-Newtonian**



Ring geometry



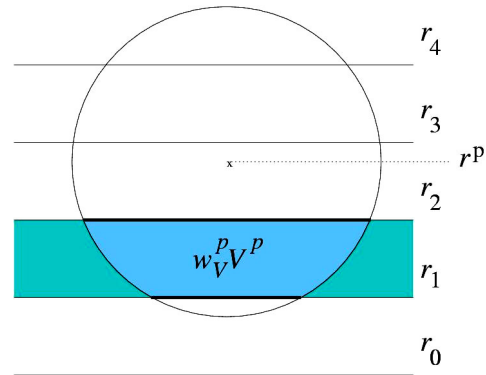
Averaging Formalism

$$Q = \langle Q^p \rangle = \frac{1}{V} \sum_{p \in V} w_V^p V^p Q^p$$

Any quantity:

$$Q^p = \sum_c Q^c$$

- Scalar
- Vector
- Tensor



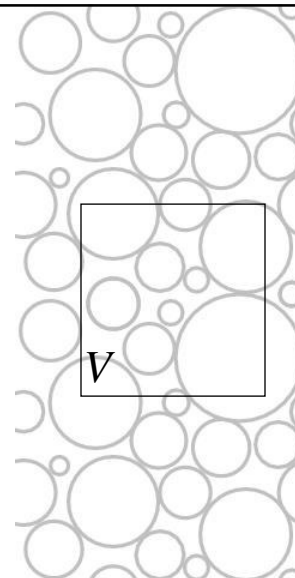
Averaging Formalism

$$Q = \langle Q^p \rangle = \frac{1}{V} \sum_{p \in V} w_V^p V^p Q^p$$

Any quantity:

$$Q^p$$

In averaging volume: V



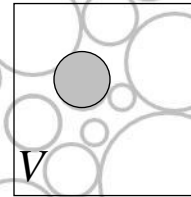
Averaging Density

$$Q = \bar{v} = \frac{1}{V} \sum_{p \in V} w_V^p V^p$$

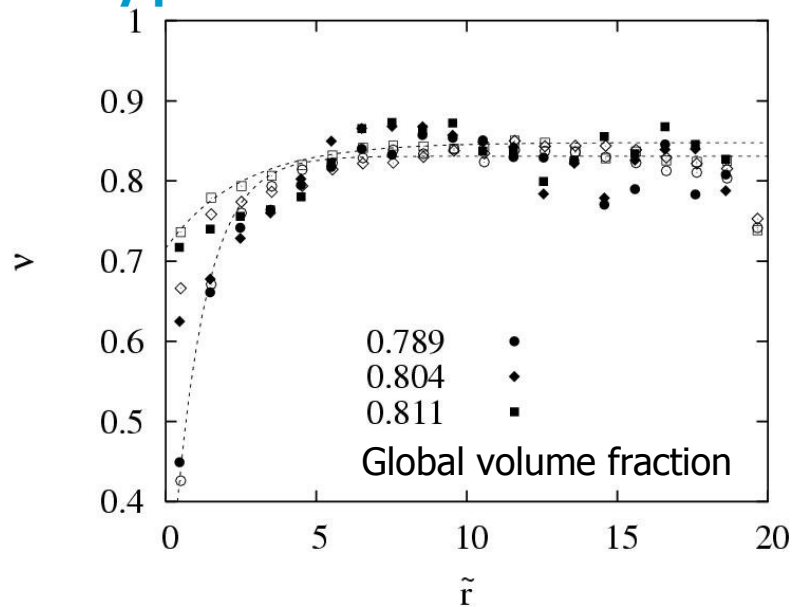
Any quantity:

$$Q^p = 1$$

- Scalar: Density/volume fraction



Density profile



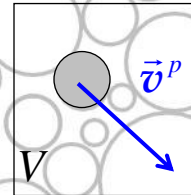
Averaging Velocity

$$Q = \mathbf{v}\bar{\mathbf{v}} = \frac{1}{V} \sum_{p \in V} w_V^p V^p \bar{\mathbf{v}}^p$$

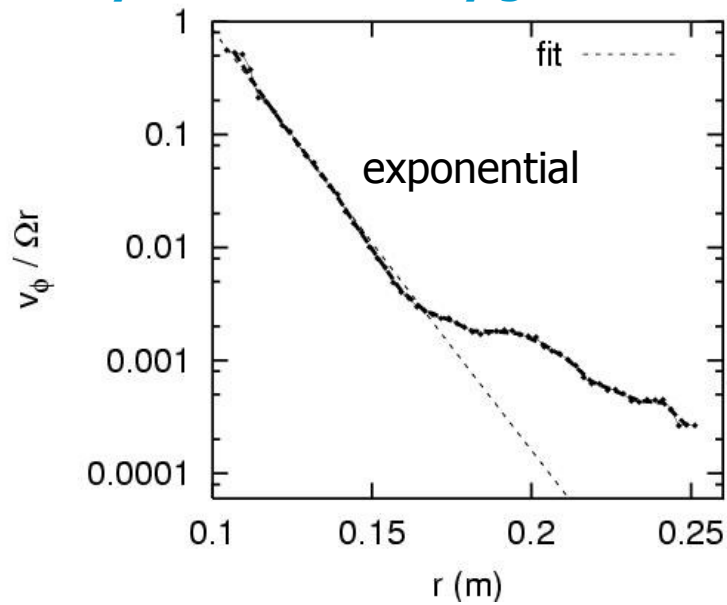
Any quantity:

$$Q^p = \bar{\mathbf{v}}^p$$

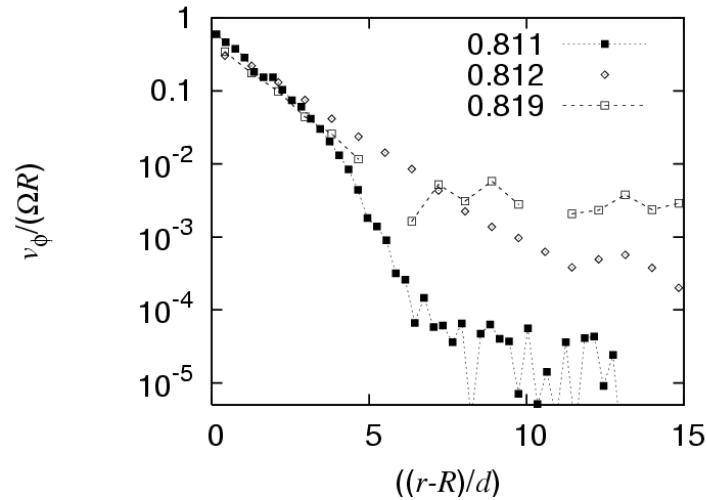
- Scalar
- Vector – velocity density



Velocity field -> velocity gradient



Velocity field -> velocity gradient



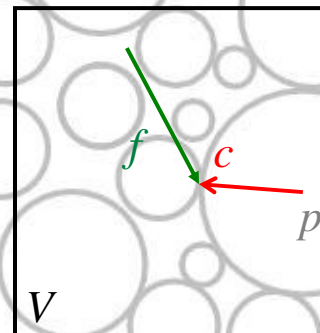
Averaging Stress

$$Q = \underline{\underline{\sigma}} = \frac{1}{V} \sum_{p \in V} \sum_c w_V^p l^{pc} f^c$$

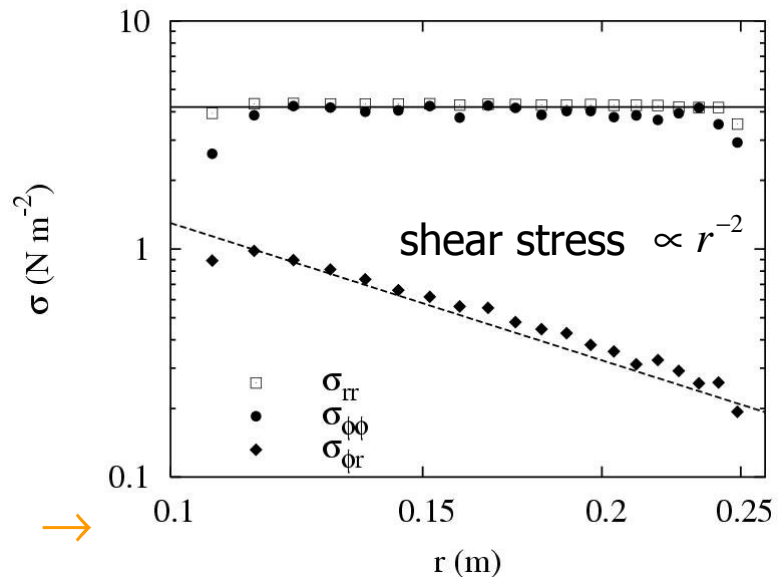
Any quantity:

$$Q^p = \underline{\underline{\sigma}}^p = \frac{1}{V^p} \sum_c l^{pc} f^c$$

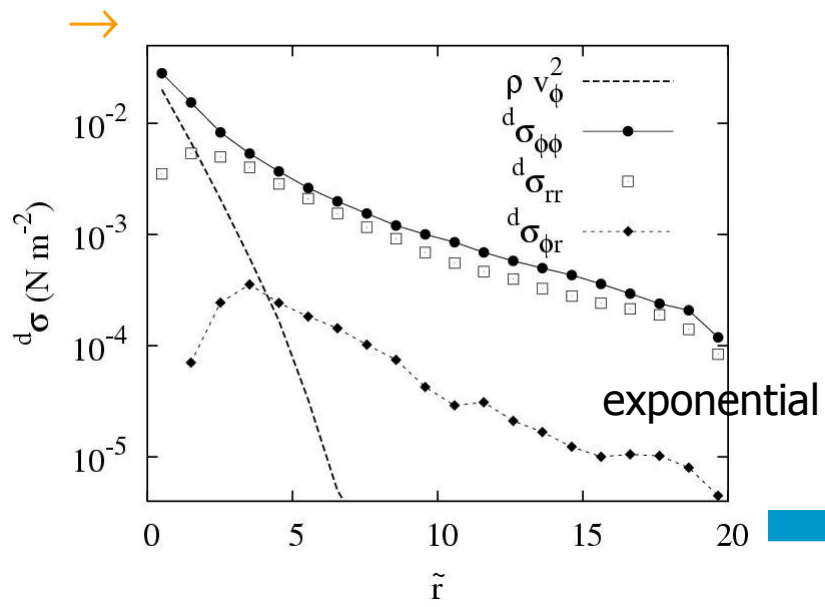
- Scalar
- Vector
- Tensor: Stress



Stress tensor (static)



Stress tensor (dynamic)



Stress equilibrium (1)

$$\Rightarrow \nabla \cdot \sigma = \frac{1}{r} \left[\frac{\partial(r\sigma_{rr})}{\partial r} - \sigma_{\phi\phi} \right] \vec{e}_r + \frac{1}{r} \left[\frac{\partial(r\sigma_{r\phi})}{\partial r} + \sigma_{\phi r} \right] \vec{e}_\phi$$

acceleration: $\vec{a} = \frac{d}{dt} \vec{v} = \frac{\partial}{\partial t} \vec{v} + (\vec{v} \cdot \nabla) \vec{v}$

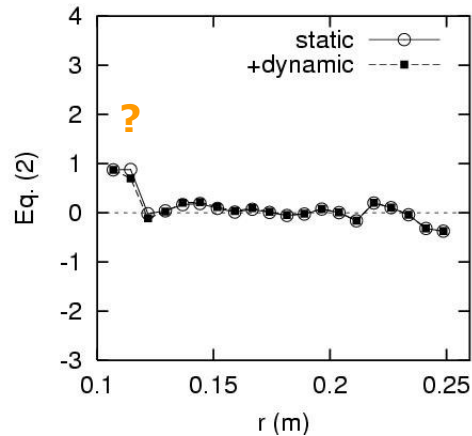
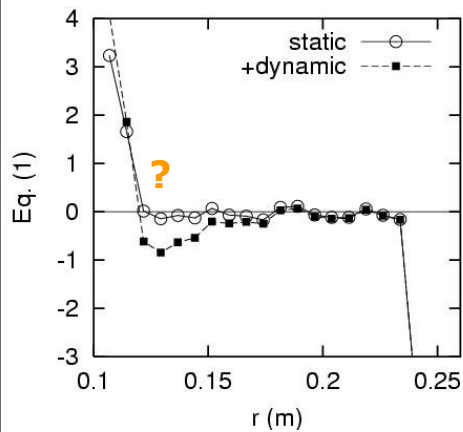
$$\rho \vec{a} = \vec{\nabla} \cdot \sigma \Rightarrow \begin{aligned} 0 &= \rho v_\phi^2 + r \frac{\partial \sigma_{rr}}{\partial r} + (\sigma_{rr} - \sigma_{\phi\phi}), \\ 0 &= r \frac{\partial \sigma_{r\phi}}{\partial r} + (\sigma_{r\phi} + \sigma_{\phi r}), \end{aligned}$$

$$\Rightarrow \begin{aligned} \frac{\partial(r\sigma_{rr})}{\partial r} &= \sigma_{\phi\phi} & \frac{\partial(r\sigma_{r\phi})}{\partial r} &= -\sigma_{\phi r} \\ (\sigma_{rr} \propto \sigma_{\phi\phi} \propto r^0) & & (\sigma_{r\phi} \propto \sigma_{\phi r} \propto r^{-2}) & \end{aligned}$$

Stress equilibrium (2)

$$0 = \rho v_\phi^2 + r \frac{\partial \sigma_{rr}}{\partial r} + (\sigma_{rr} - \sigma_{\phi\phi}),$$

$$0 = r \frac{\partial \sigma_{r\phi}}{\partial r} + (\sigma_{r\phi} + \sigma_{\phi r}),$$



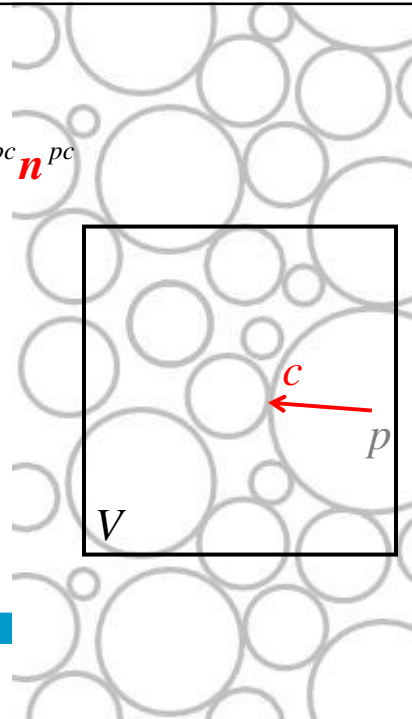
Averaging Fabric

$$Q = \underline{\underline{\mathbf{F}}} = \frac{1}{V} \sum_{p \in V} w_V^p V^p \sum_c \mathbf{n}^{pc} \mathbf{n}^{pc}$$

Any quantity:

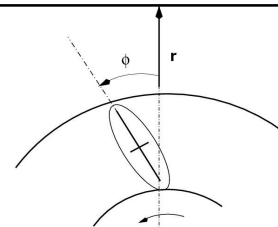
$$Q^p = \underline{\underline{\mathbf{F}}}^p = \sum_c \mathbf{n}^{pc} \mathbf{n}^{pc}$$

- Scalar: contacts
- Vector: normal
- Contact distribution

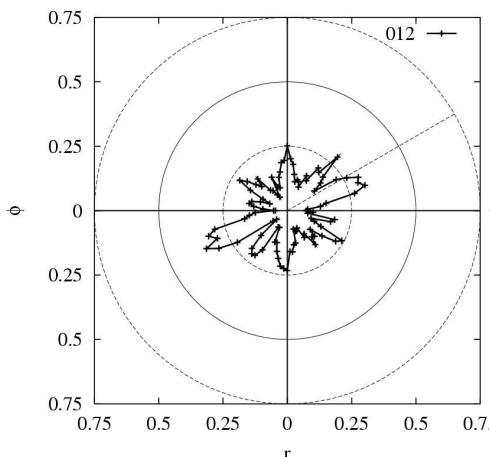


Fabric tensor

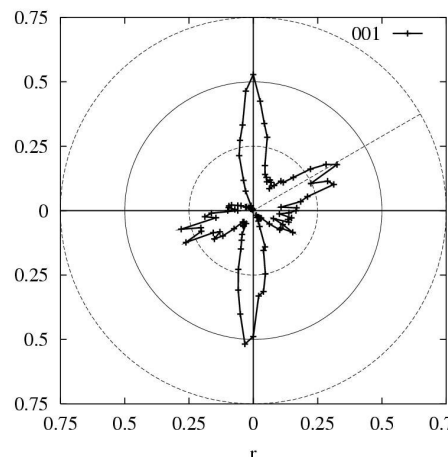
contact probability ...



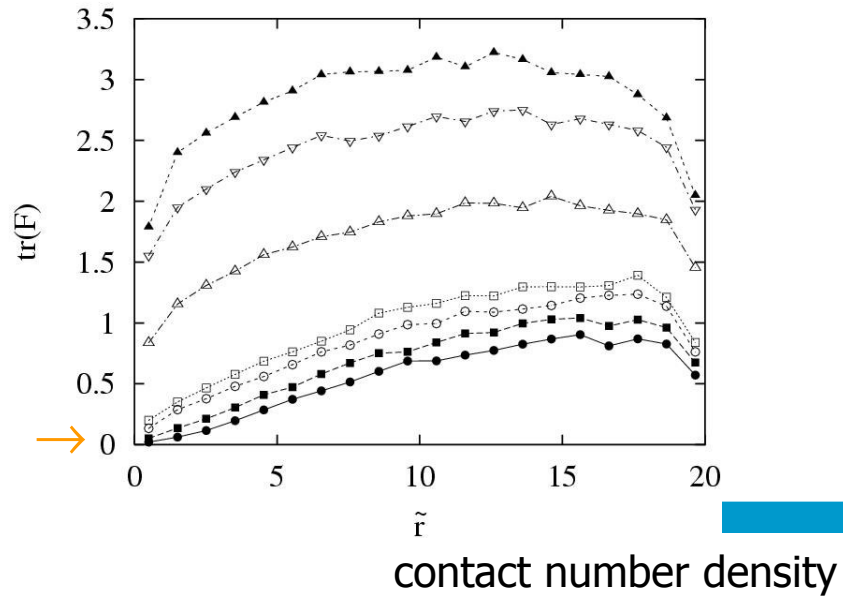
center



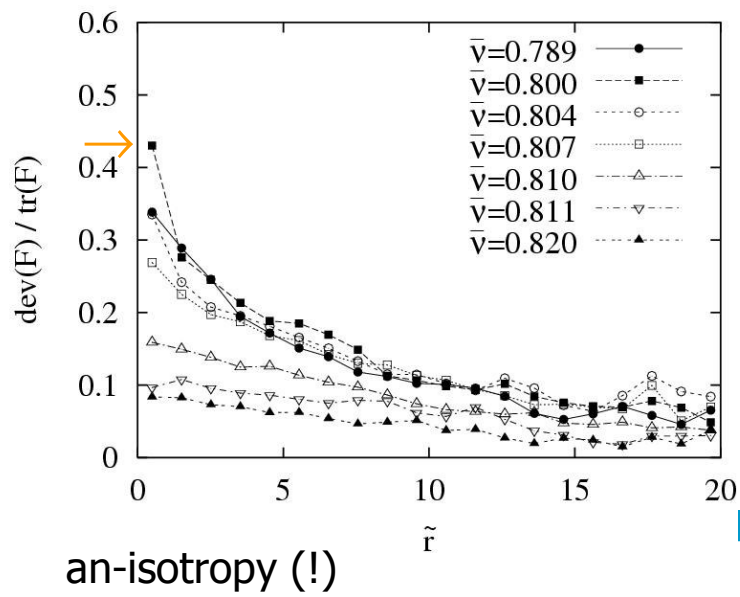
wall



Fabric tensor (trace)



Fabric tensor (deviator)



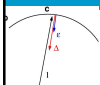
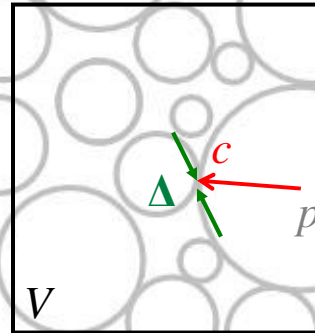
Averaging Deformations

$$Q = \underline{\underline{\varepsilon}} = \frac{\pi h}{V} \left(\sum_{p \in V} w_V^p \sum_c l^{pc} \Delta^c \right) \cdot \underline{\underline{F}}^{-1}$$

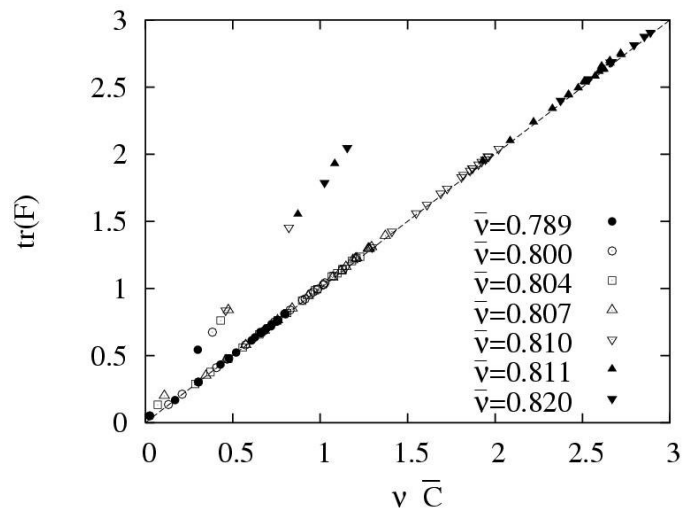
Deformation:

$$S = \left(\Delta^c - \underline{\underline{\varepsilon}} \cdot l^{pc} \right)^2 \quad \text{minimal !}$$

- Scalar
- Vector
- Tensor: Deformation

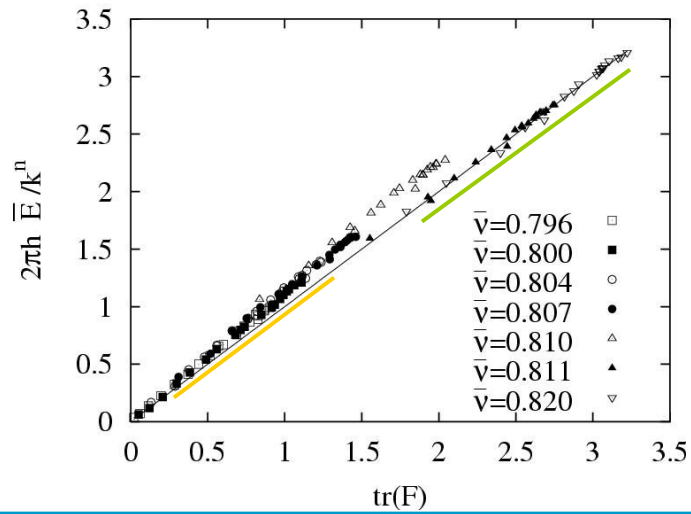


Macro (contact density)



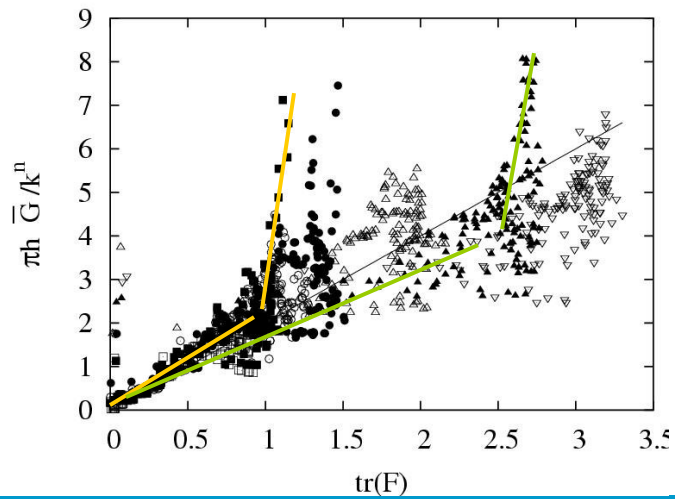
Macro (bulk modulus)

$$\bar{E} = \frac{\text{tr}\sigma}{\text{tr}\varepsilon}$$

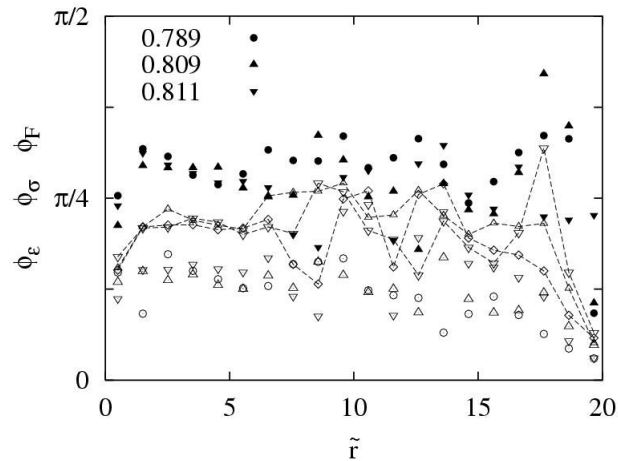


Macro (shear modulus)

$$\bar{G} = \frac{\text{dev}\sigma}{\text{dev}\varepsilon}$$



Anisotropy – non-colinearity



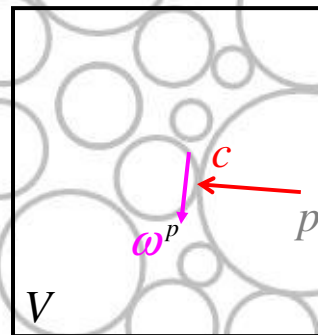
Averaging Rotations

$$Q = v\omega = \frac{1}{V} \sum_{p \in V} \sum_c w_V^p V^p \omega^p$$

Deformation:

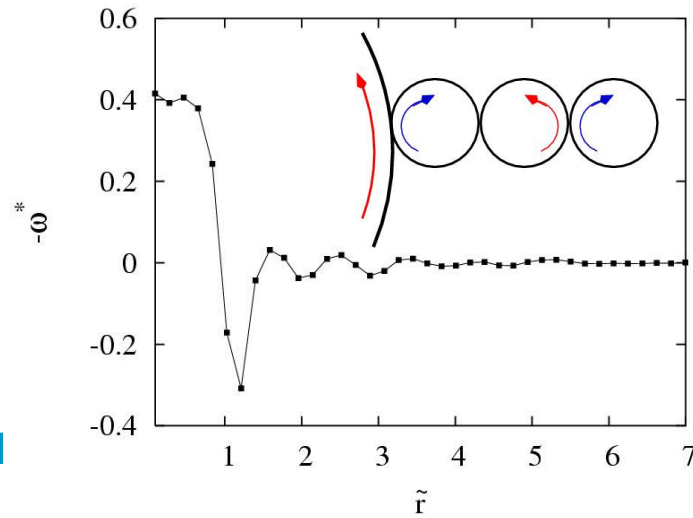
$$Q^p = \omega^p$$

- Scalar
- Vector: Spin density
- Tensor



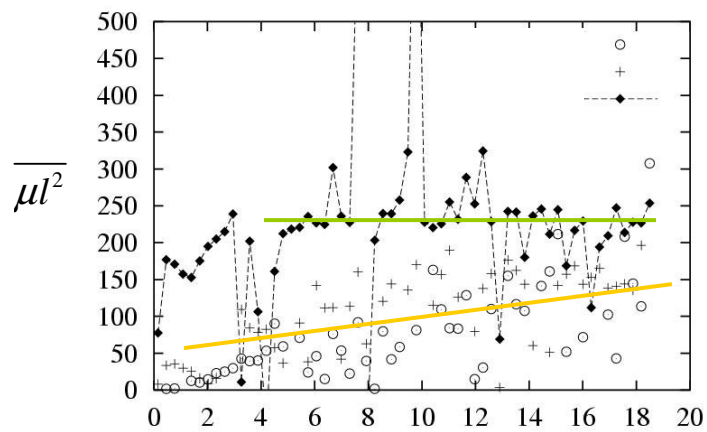
Rotations – spin density

eigen-rotation: $\omega^* = \omega - W_{r\phi}$



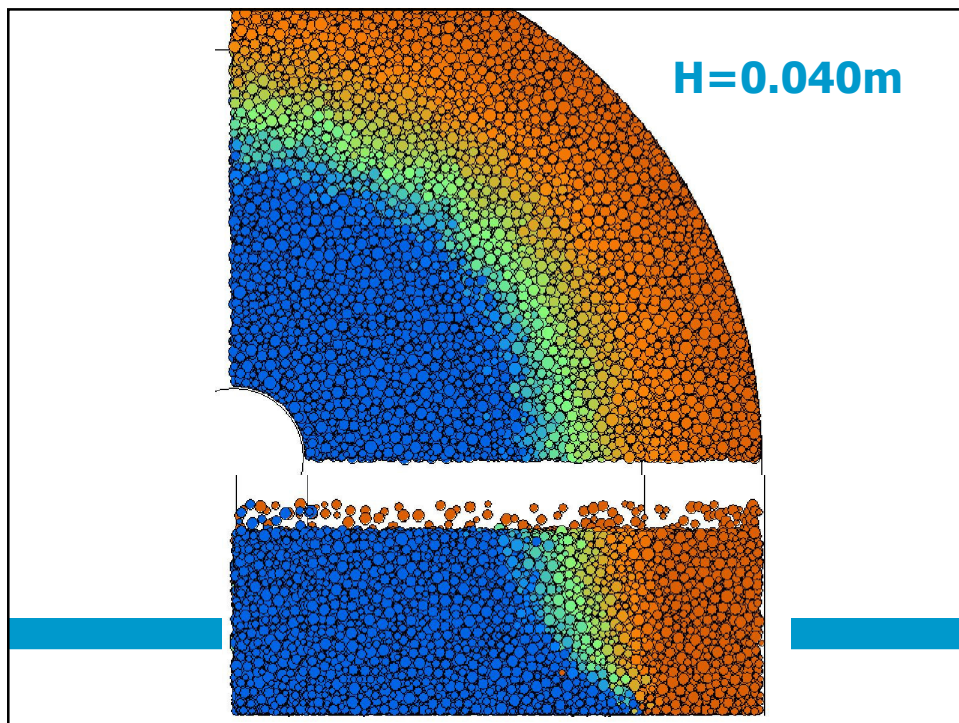
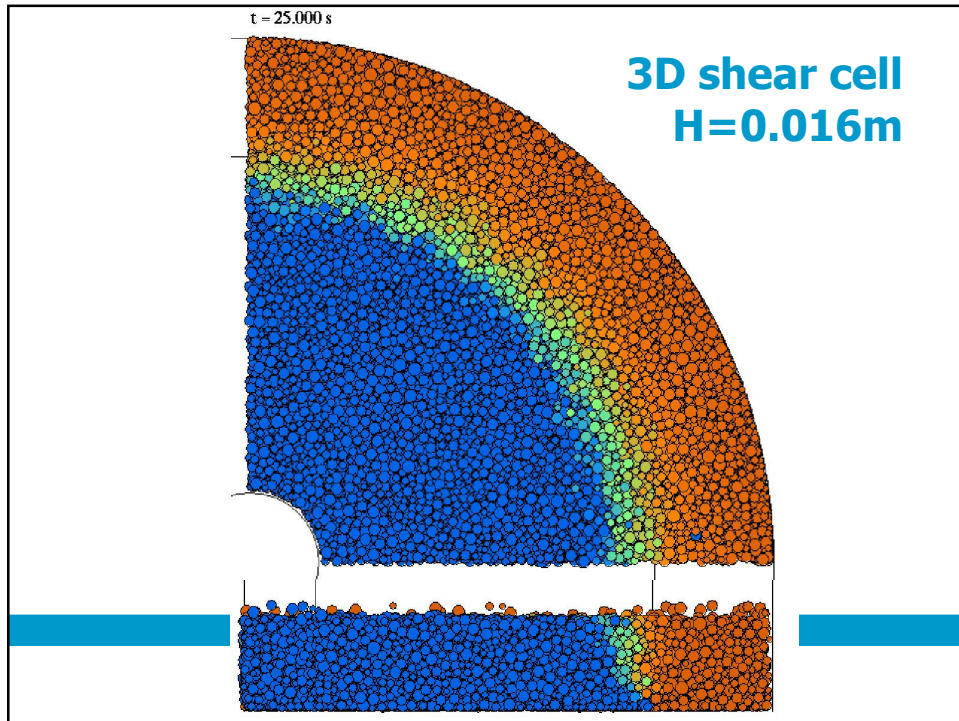
Macro (torque stiffness)

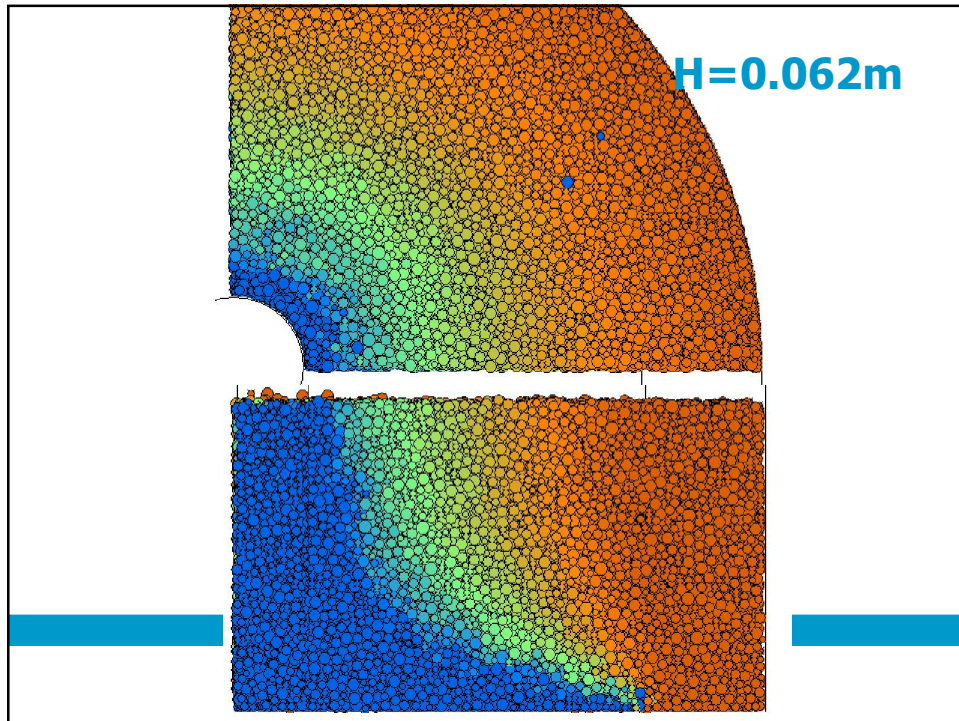
$$\overline{\mu l^2} = \frac{\overline{M}}{\overline{\kappa}}$$



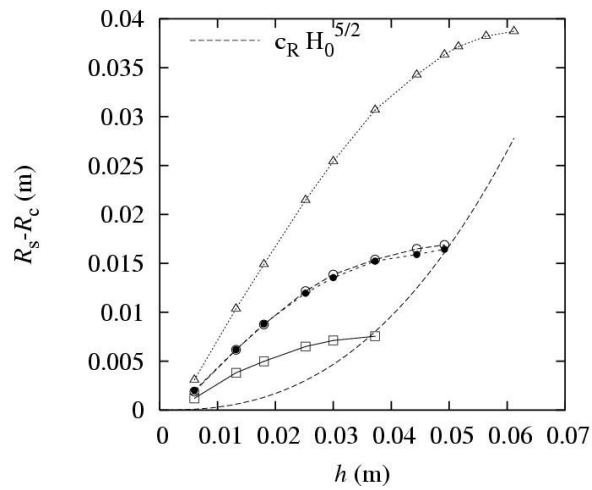
The End ?

**3D ring shear cell
micro-macro for shear viscosity**



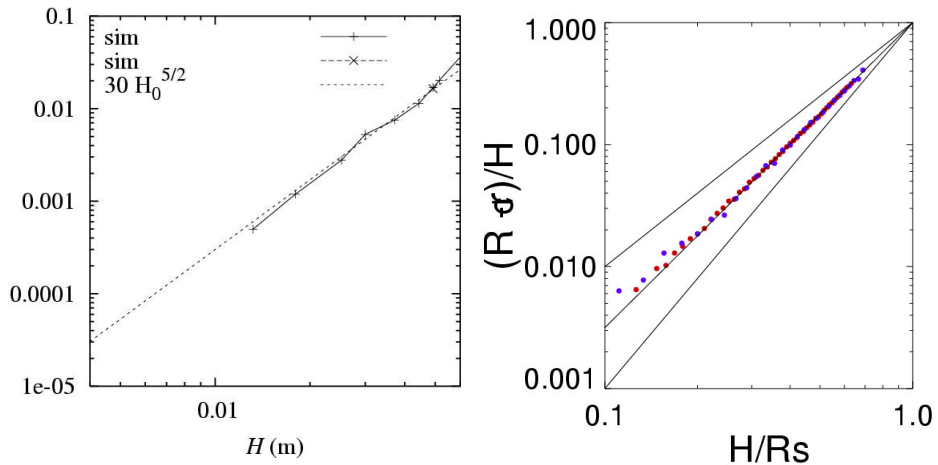


3D shear band center position



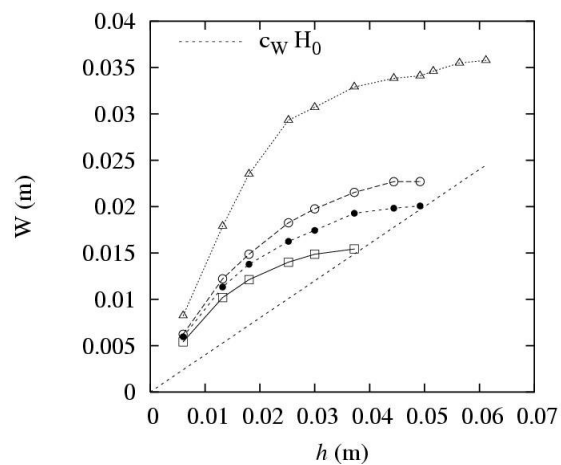
80% agreement ... up to now

3D shear band center position



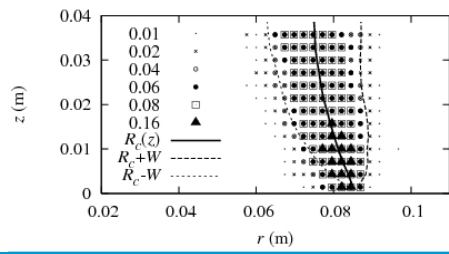
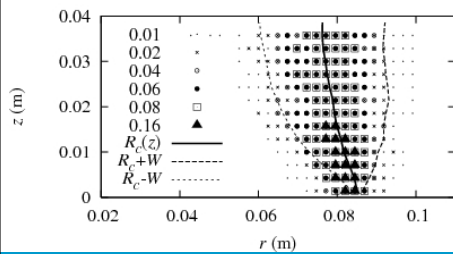
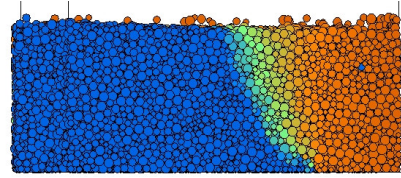
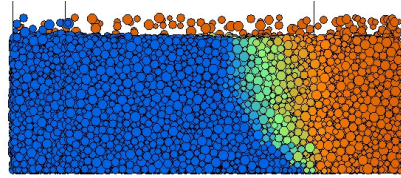
80% agreement ... up to now

3D shear band width



80% agreement ... up to now

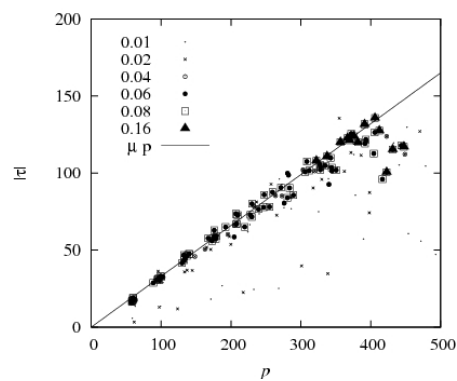
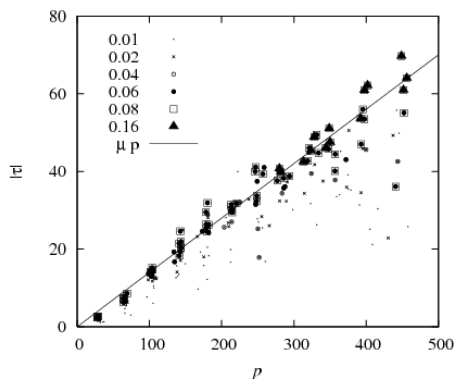
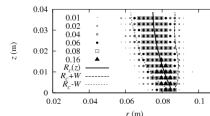
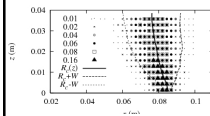
Constitutive relations – shear rate $\dot{\gamma}$



no friction

friction

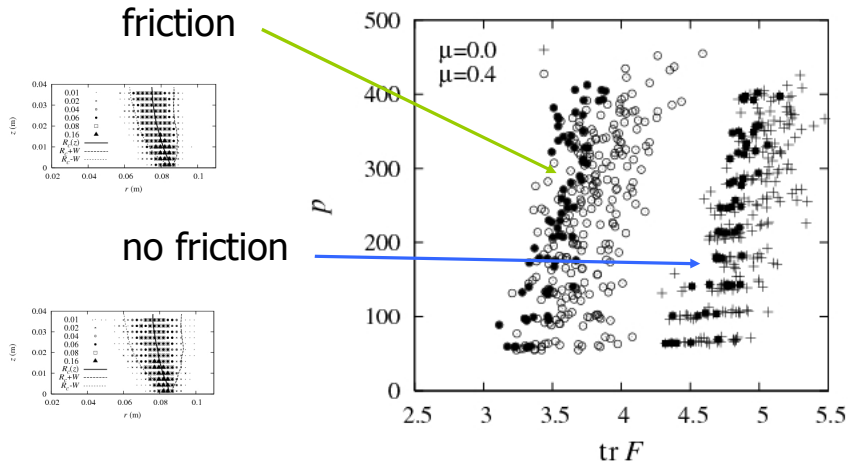
Constitutive relations: Mohr-Coulomb



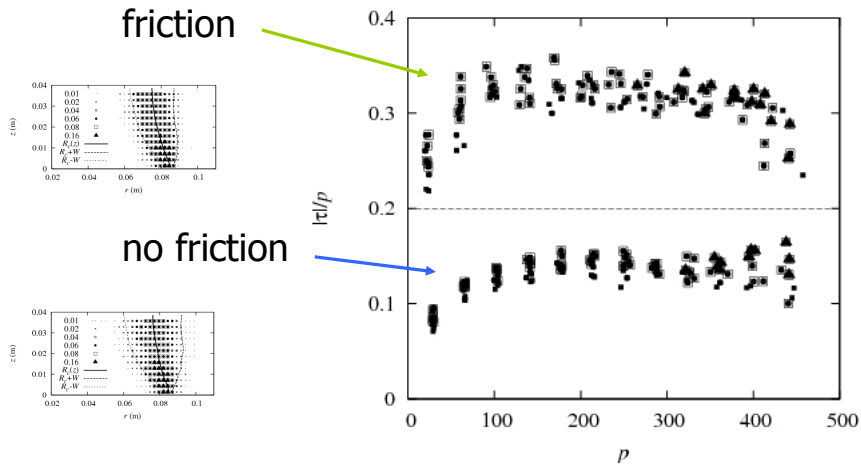
no friction

friction

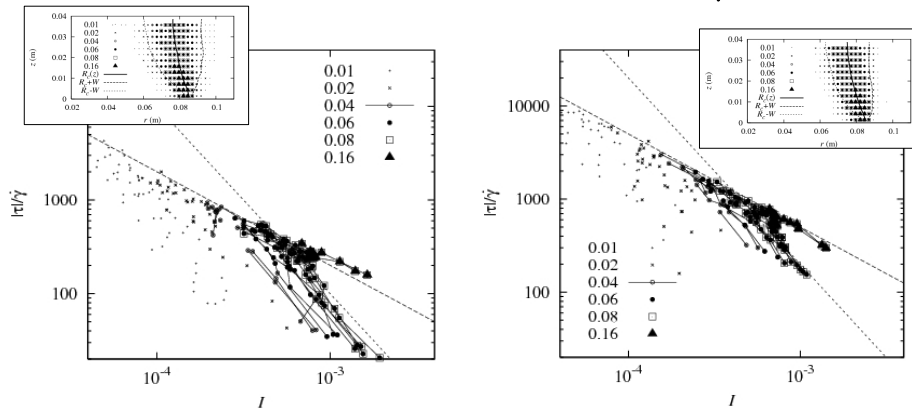
Constitutive relations: stress-structure



Constitutive relations: anisotropy



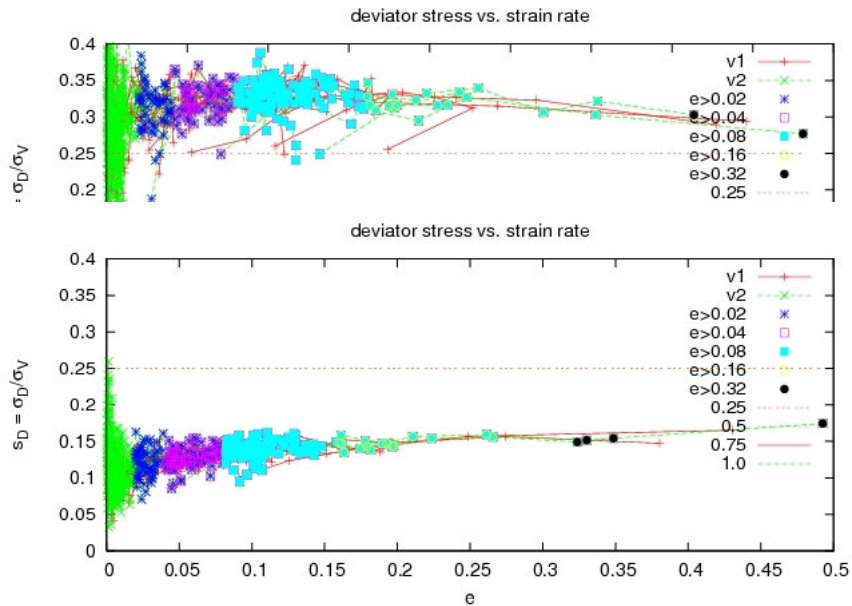
Constitutive relations: shear softening viscosity $\frac{|\tau|}{\dot{\gamma}}$ vs. shear rate $I = \frac{\dot{\gamma} d_0}{\sqrt{p/\rho_0}}$

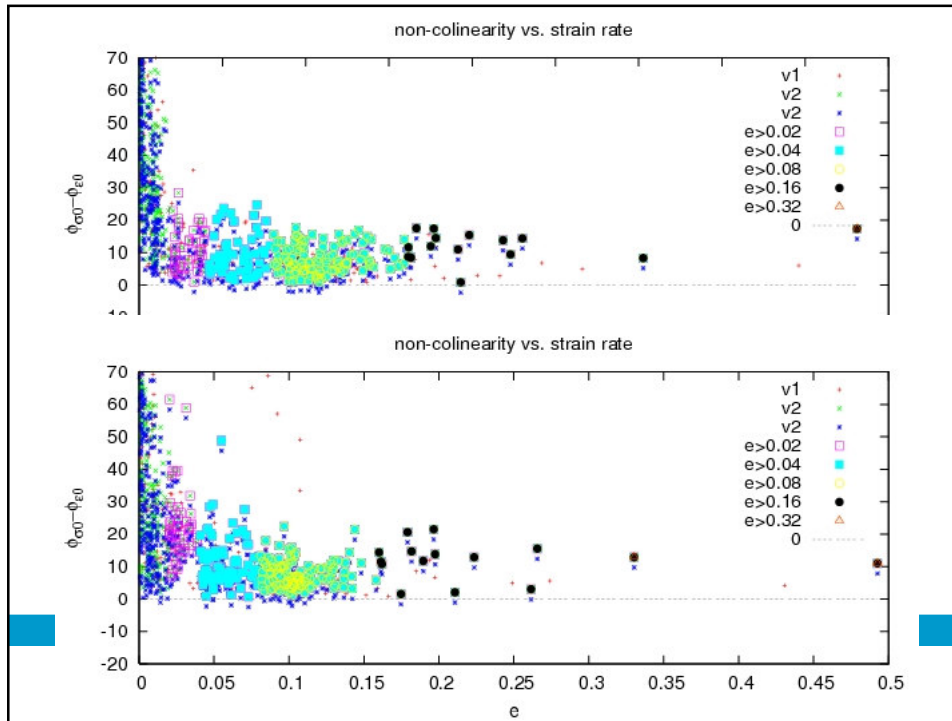


no friction

friction

stress ratio vs. shear rate





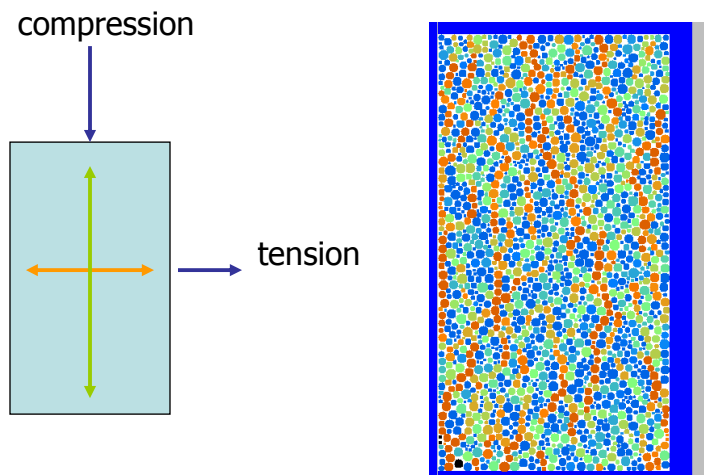
3D Flow behavior – steady state shear

Obtain constitutive relations from
one SINGLE simulation:

- Mohr Coulomb **yield stress**
- shear softening **viscosity**
- **compression/dilatancy ...**
- **inhomogeneity** (force-chains)
- (almost always) **an-isotropy**
- micro-polar effects (**rotations**) ...

The End

Micro-macro for anisotropy – rheology

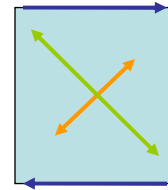


Anisotropy ↔ Shear ?

- Simple shear

$$\boldsymbol{\varepsilon} = \begin{pmatrix} 0 & 2\varepsilon_s \\ 0 & 0 \end{pmatrix} = \begin{pmatrix} 0 & \varepsilon_s \\ -\varepsilon_s & 0 \end{pmatrix} + \begin{pmatrix} 0 & \varepsilon_s \\ \varepsilon_s & 0 \end{pmatrix}$$

Rotation + symmetric shear



Anisotropy ↔ Shear ?

- Simple shear

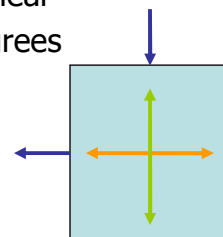
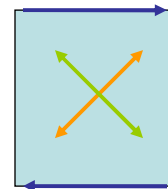
$$\boldsymbol{\varepsilon} = \begin{pmatrix} 0 & 2\varepsilon_s \\ 0 & 0 \end{pmatrix} = \begin{pmatrix} 0 & \varepsilon_s \\ -\varepsilon_s & 0 \end{pmatrix} + \begin{pmatrix} 0 & \varepsilon_s \\ \varepsilon_s & 0 \end{pmatrix}$$

Rotation + symmetric shear

- Rotate symmetric shear tensor by 45 degrees

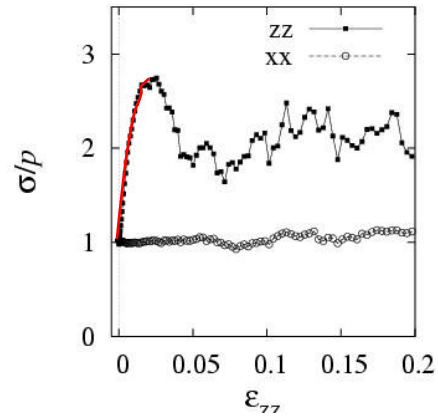
$$R_{45} \cdot \begin{pmatrix} 0 & \varepsilon_s \\ \varepsilon_s & 0 \end{pmatrix} \cdot R_{45}^T = \begin{pmatrix} \varepsilon_s & 0 \\ 0 & -\varepsilon_s \end{pmatrix}$$

- Biaxial "shear": compression + extension



An-isotropy

in stress



An-isotropy (Stress)

- Stress: Isotropic: $\text{tr } \sigma$, and deviatoric: $\text{dev } \sigma = \sigma_{zz} - \sigma_{xx}$
 - Minimal eigenvalue: σ_{xx}
 - Maximal eigenvalue: σ_{zz}

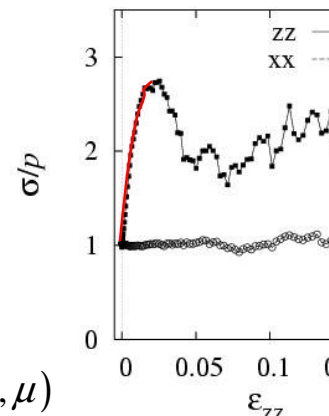
- Dev. Stress fraction $s_D = \text{dev } \sigma / \text{tr } \sigma$

$$\frac{\partial}{\partial \epsilon_D} s_D = \beta_s (s_{\max} - s_D)$$

- Exponential approach to peak

$$1 - s_D / s_{\max} = \exp(-\beta_s \epsilon_D)$$

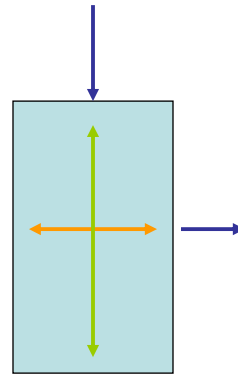
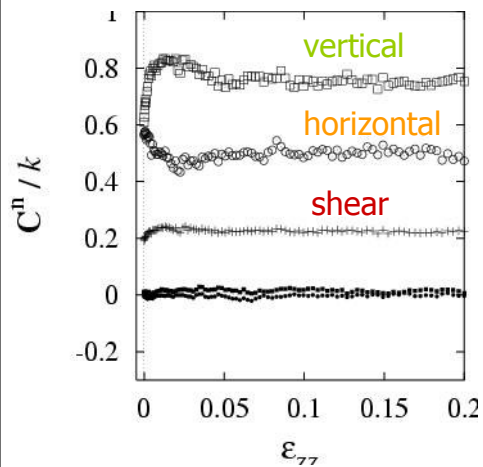
$$\beta_s(\rho, p, \mu)$$



An-isotropy (Stress)

$$\frac{\partial}{\partial \varepsilon_D} s_D = \beta_s (s_{\max} - s_D)$$

Stiffness tensor



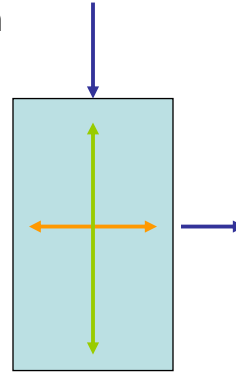
Different moduli:

- against shear C_2
- perpendicular C_1
- *one* shear modulus

An-isotropy (Structure)

- Structure changes with deformation
- Different stiffness:
 - More stiffness against shear C_2
 - Less stiffness perpendicular C_1
- One (only?) shear modulus
- Anisotropy $A = C_2 - C_1$ evolution

$$\frac{\partial}{\partial \varepsilon_D} A = \beta_F (A_{\max} - A)$$



- Exponential approach to maximal anisotropy

... see Calvetti et al. 1997

An-isotropy (Stress & Structure)

$$\frac{\partial}{\partial \varepsilon_D} s_D = \beta_s (s_{\max} - s_D)$$

$$\frac{\partial}{\partial \varepsilon_D} A = \beta_F (A_{\max} - A)$$

An-isotropy (Stress & Structure)

Modulus

Friction

$$\frac{\partial}{\partial \varepsilon_D} s_D = \beta_s (s_{\max} - s_D)$$
$$\frac{\partial}{\partial \varepsilon_D} A = \beta_F (A_{\max} - A)$$

Constitutive model – scalar

(in the biaxial box eigen-system)

$$\delta \sigma_V = E \varepsilon_V + A \varepsilon_D$$

$$\delta \sigma_D = A \varepsilon_V + B \varepsilon_D$$

Constitutive model – scalar

(in the biaxial box eigen-system)

$$\delta\sigma_V = E\varepsilon_V + A\varepsilon_D$$

$$\delta\sigma_D = A\varepsilon_V + B\varepsilon_D$$

Constitutive model – tensorial

(arbitrary eigen-system)

$$\delta\sigma_V = E\varepsilon_V + A\varepsilon_D \cos(2\phi_\varepsilon - 2\phi_C)$$

$$\delta\sigma_D = [A\varepsilon_V + (2B - E)\varepsilon_D \cos(2\phi_\varepsilon - 2\phi_C)] \hat{\mathbf{D}}(\phi_C) \\ + (E - B)\varepsilon_D \hat{\mathbf{D}}(\phi_\varepsilon)$$

$$\delta\sigma_D = A\varepsilon_V \hat{\mathbf{D}}(\phi_C) + (2B - E)\varepsilon_D \cos(2\phi_\varepsilon - 2\phi_C) \hat{\mathbf{D}}(\phi_C) + (E - B)\varepsilon_D \hat{\mathbf{D}}(\phi_\varepsilon)$$

Critical state flow – scalar

(in the biaxial box eigen-system)

$$0 = E\varepsilon_V + A\varepsilon_D$$

$$0 = A\varepsilon_V + B\varepsilon_D$$

Critical state flow – tensorial

(arbitrary eigen-system)

$$0 = E\varepsilon_V + A\varepsilon_D \cos(2\phi_\varepsilon - 2\phi_C)$$

$$0 = [A\varepsilon_V + (2B - E)\varepsilon_D \cos(2\phi_\varepsilon - 2\phi_C)] \hat{\mathbf{D}}(\phi_C) \\ + (E - B)\varepsilon_D \hat{\mathbf{D}}(\phi_\varepsilon)$$

$$0 = A\varepsilon_V \hat{\mathbf{D}}(\phi_C) + (2B - E)\varepsilon_D \cos(2\phi_\varepsilon - 2\phi_C) \hat{\mathbf{D}}(\phi_C) + (E - B)\varepsilon_D \hat{\mathbf{D}}(\phi_\varepsilon)$$