

- Rare view into iron-ore melting furnace with inflow pellets during inspection cycle (Corus).



Rapid granular flows

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Vreman et al., JFM 2007

Akers & B., Physics of Fluids 2008

Rhebergen & B., Van der Vegt, Comp. Meth. Appl. Mech. Eng. 2009

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Outline

- 1. Introduction
- 2. Experiments: *granular*, *hydraulic* & *slurry*
- 3. Shallow layer theory: intermezzo
- 4. Multiple steady states: 1D theory, *granular* & *hydraulic*
- 5. Supercritical flow: 2D theory
- 6. Shallow slurry flows: 2D simulations
- 7. Conclusions
- *References*

1. Introduction

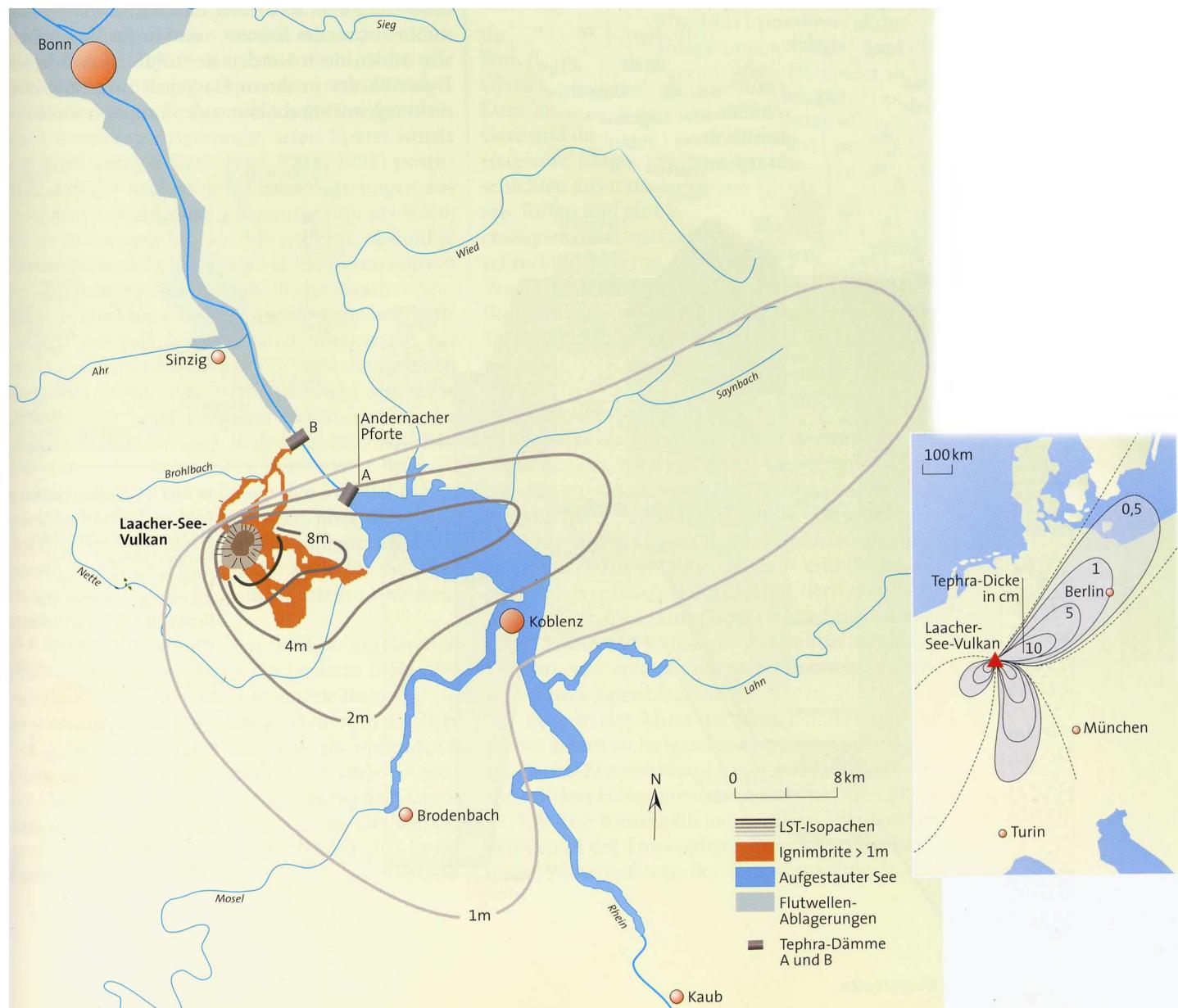
Once upon a time, . . . a field trip in the *German Eifel* (2002):

- Under guidance of Hans-Ulrich Schmincke.
- Eifel is “young” volcanological field 2.5hrs from Twente.
- Laacher See Volcano exploded in Pleistocene (12.9k aBP):



Laacher See Volcano

- 1–8 meter layer of tephra around volcano causing fluidized tephra flows
- Schmincke 2000



... Introduction

Research question:

- Can we make a theory and laboratory experiment in support of this event of dam and lake formation and its collapse?
- Complexity of carrier fluid (“the Rhine”) and floating granular material suggests initial simplification:
- *What flow regimes emerge when dry granular matter flows down an inclined chute with a contraction?*

... Introduction

- We will consider shallow *granular*, *hydraulic* & *slurry* flows through a contraction, experimentally, analytically and numerically.
- Large variations in particle/water discharges through contracting channels can lead to dramatic changes in the flow state.
- Surges: mud and river flows underneath bridges and in ravines.
- Linear contraction: archetypical contraction geometry.
- E.g. contraction flow with two oblique hydraulic jumps:

... Introduction



Fig. 1. H_2O : Oosterschelde storm surge barrier.

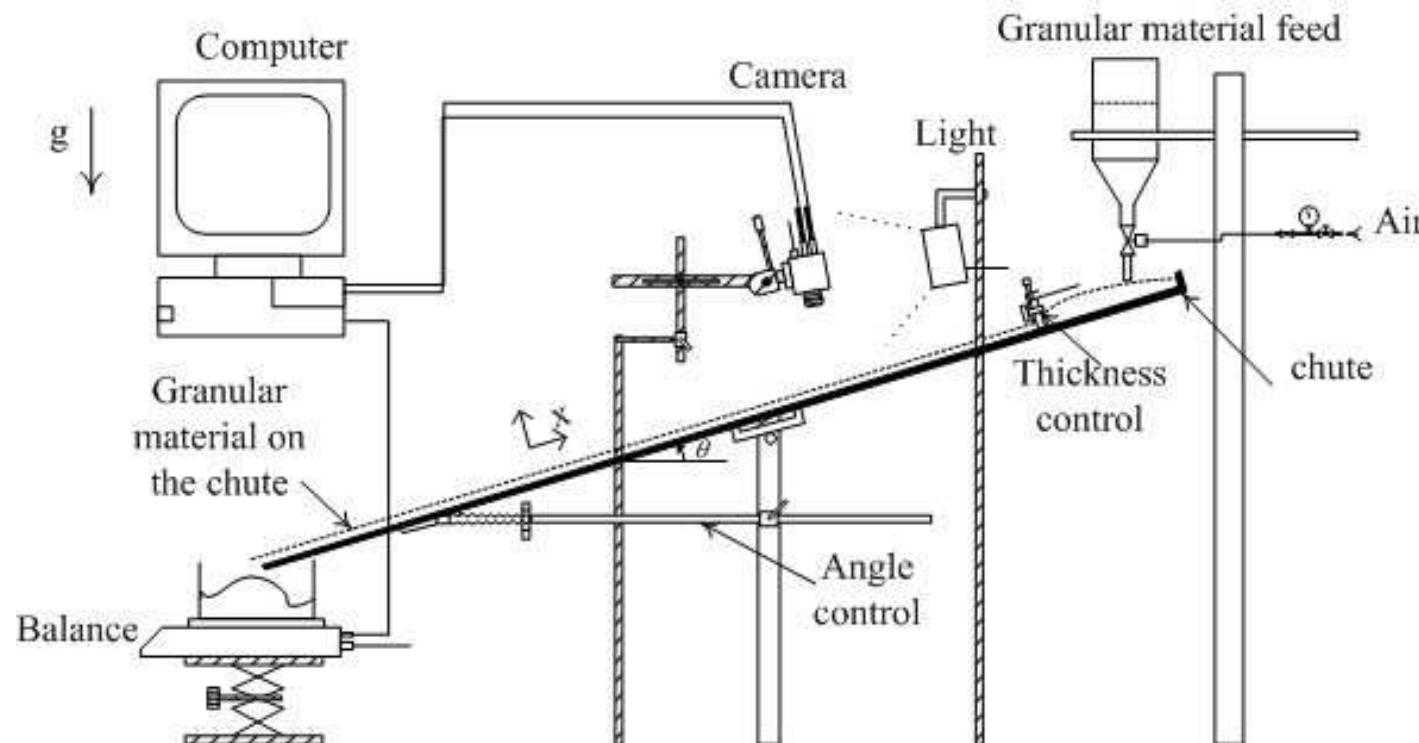
... Motivation

- How do *granular*, *hydraulic* and *slurry* flows through a contraction compare with another, on inclined and flat chutes?
- Can we experimentally **find three stable steady states** for one discharge rate?
 - Baines & Whitehead (2003) couldn't, for flow over hill.
- Industrial counterparts: proposal Twente & Eindhoven, rotating granular flows (Corus, BASF, Unilever).

2. Experiments

Granular flow (Al-Tarazi, Vreman) Inclined aluminum chute:

- $b_0 = 13\text{cm}$ wide, 2m long, inclination $\theta, \phi = 15^\circ - 35^\circ$
- glass beads: inelastic, diameter: S0) $d \in [.5, .6]\text{mm}$, S [.28, .42]mm, M) [.4, .6]mm, L) [.75, 1]mm; density: 2470kg/m^3



... Granular experiments

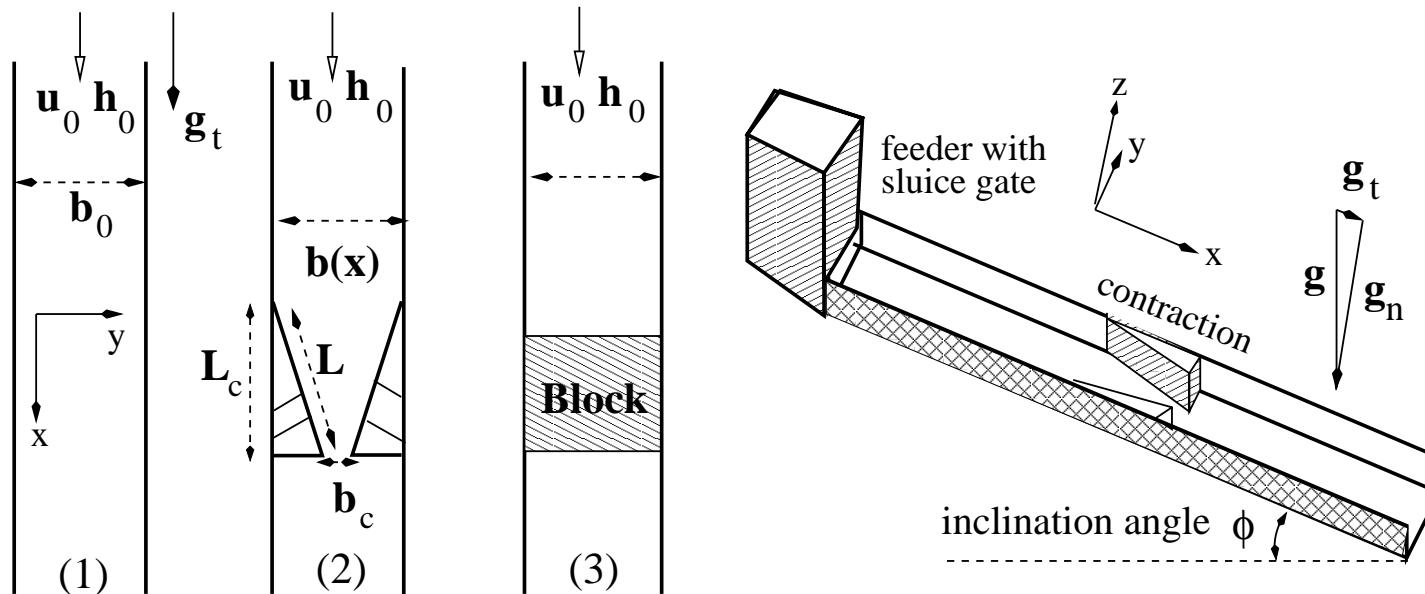
- Granular flow. Set-up: impression



... Granular experiments

Top view sketches of granular experiments on **inclined chute**:

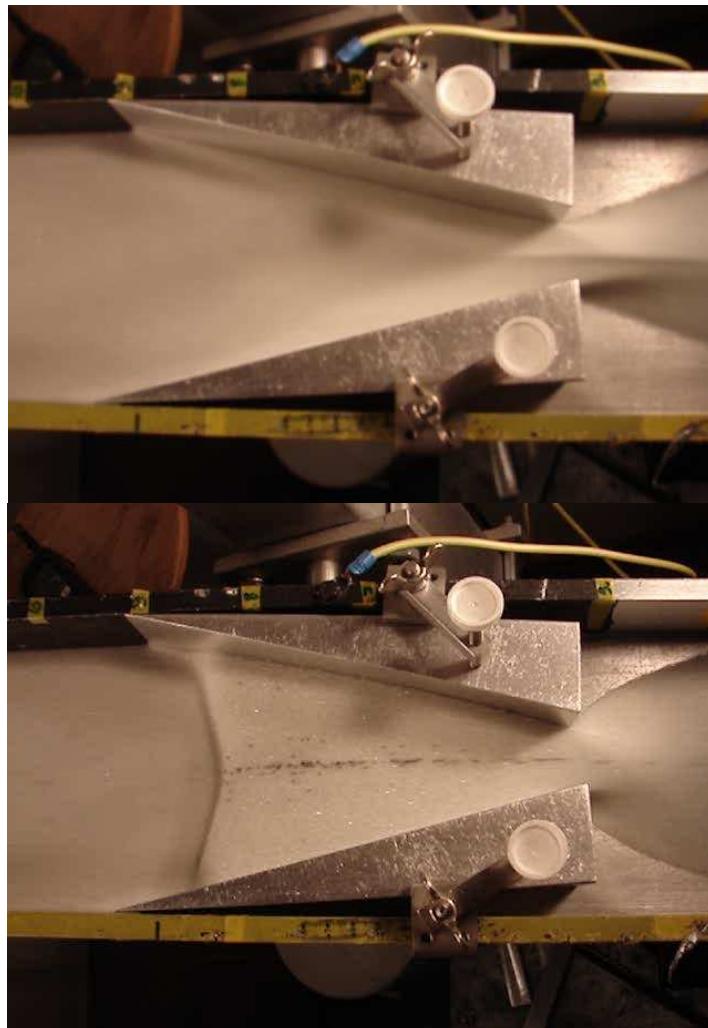
- [1] of constant width with no contraction, $b_c = b_0$,
- [2] with a **localized contraction**, and
- [3] blocked in middle, “ $b_c = 0$ ”.



Reason: establish **upstream conditions** & bores experimentally.

Dry *granular* flow on inclined chute:

- Transition from supercritical to granular jump state:



- Steady-state *granular* flows: parameter plane upstream Froude # $F_0 = u_0 / \sqrt{g_n h_0}$ & scaled minimum nozzle width $B_c = b_c / b_0$:

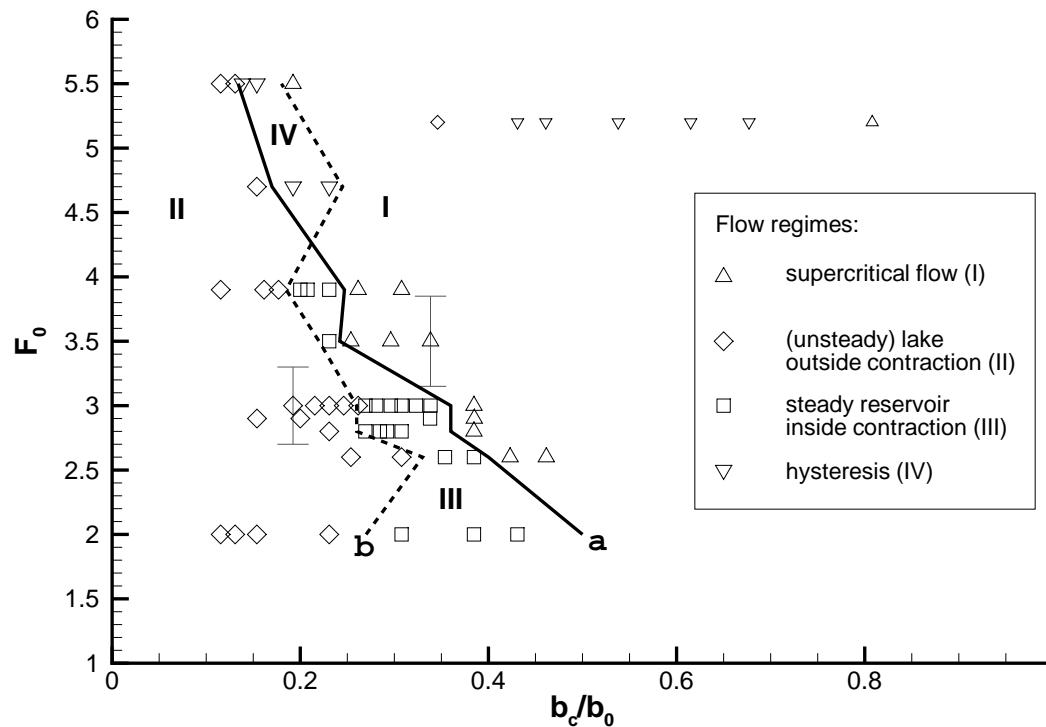


Fig. 2. \triangle : supercritical oblique jumps; ∇ : hysteretic oblique jumps;
 \square : steady reservoir; \diamond : lake & upstream bore

Hydraulic/slurry ... experiments

- Horizontal flume: 110cm long, $b_0 = 20\text{cm}$ wide, with sluice gate:

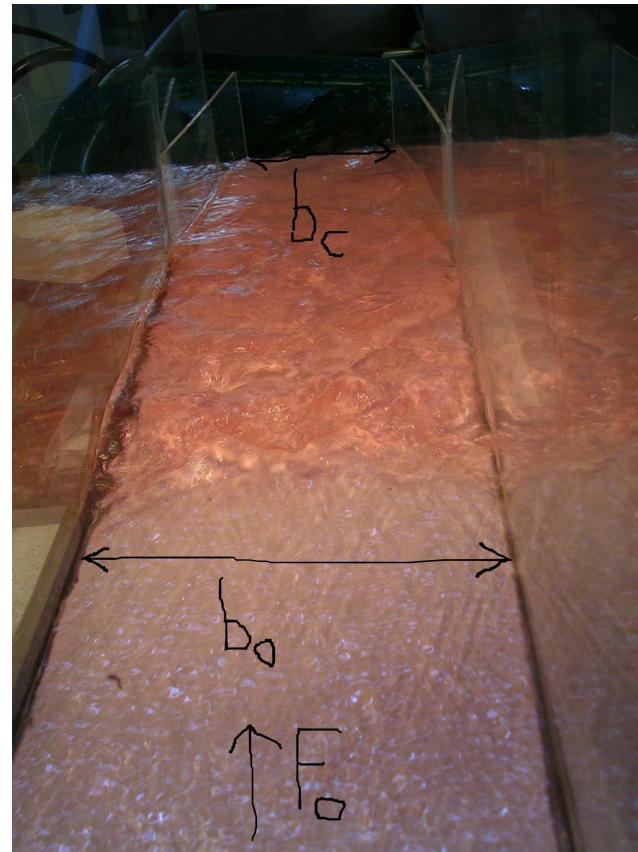


Fig. 3. Looking at the contraction in the flume; $F_0 = u_0 / \sqrt{g h_0}$, $B_c = b_c / b_0$.

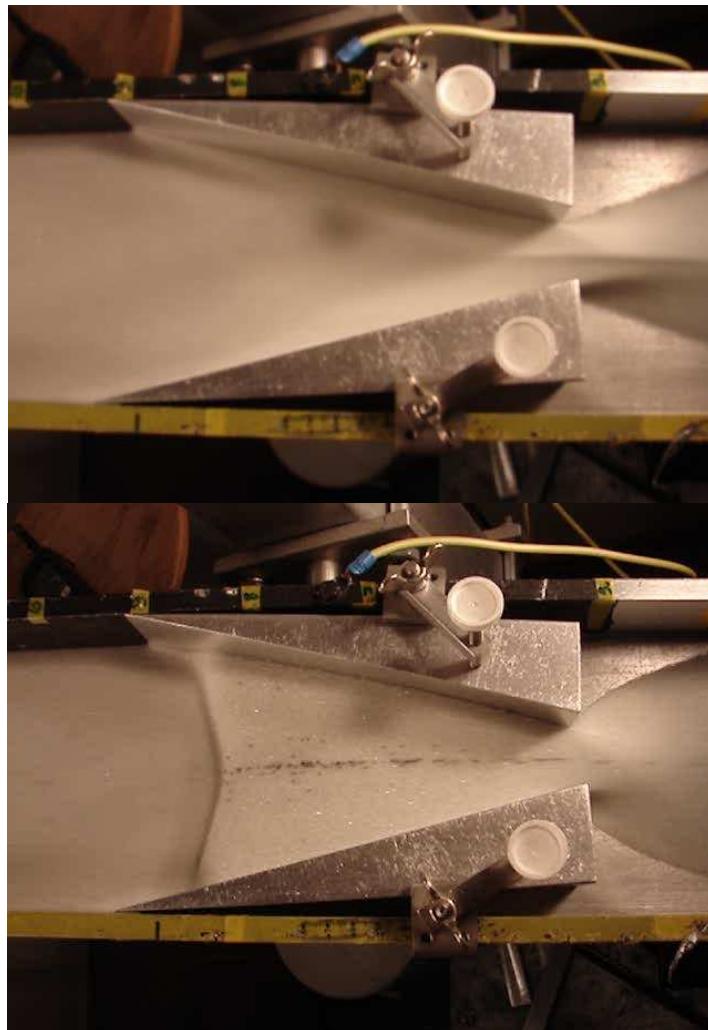
- Three multiple steady states in regions (i/iii/iv):



Fig. 3. Multiple states: $F_0 = 3.07$ & $B_c = 0.7$. Left to right: upstream steady shock (iii), reservoir state with “Mach stem” (iv), and oblique waves (i). Transitions induced by pushing flow.

Compare with dry **granular** flow on inclined chute:

- **Transition** from supercritical to granular jump state:



- Steady-state **hydraulic** flows: parameter plane of upstream Froude number F_0 and scaled minimum nozzle width $B_c = b_c/b_0$:

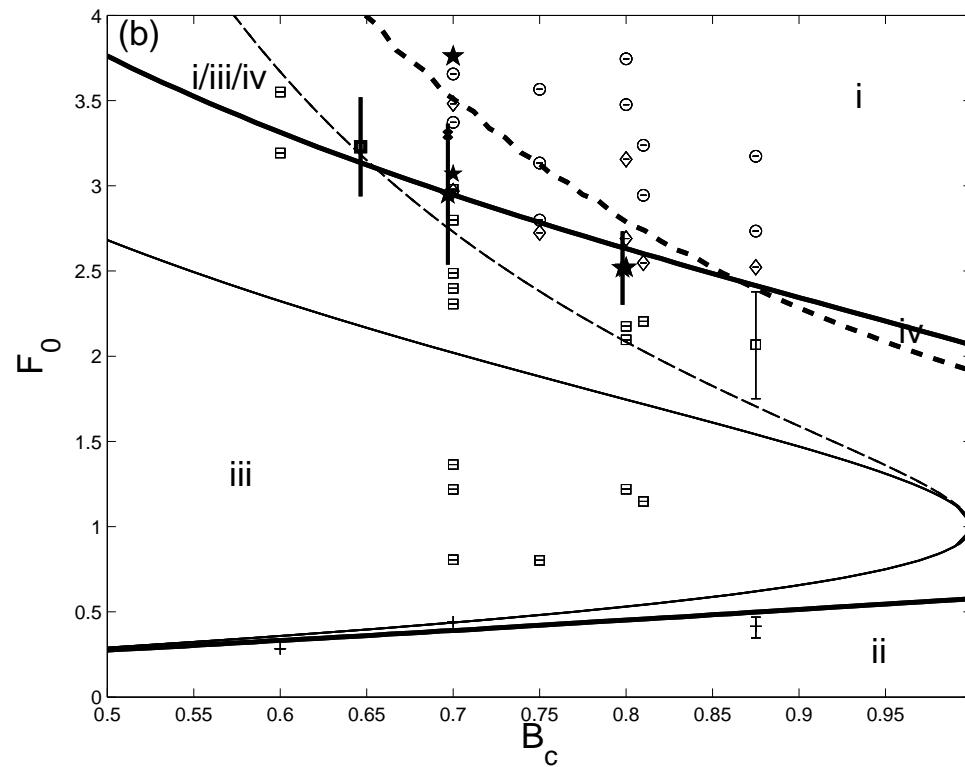


Fig. 4. +: smooth flows (ii); \square : upstream moving shocks (iii); \diamond : steady shocks (iii); \circ : oblique waves (i). \star : flows with 3 possible states.

- Stars, three multiple steady states in regions (i/iii/iv):



Fig. 4'. Multiple states: $F_0 = 3.07$ & $B_c = 0.7$. Left to right: upstream steady shock (iii), reservoir state with “Mach stem” (iv), and oblique waves (i). Transitions induced by pushing flow.

- Transition induced upstream *slurry* avalanche polystyrene beads:

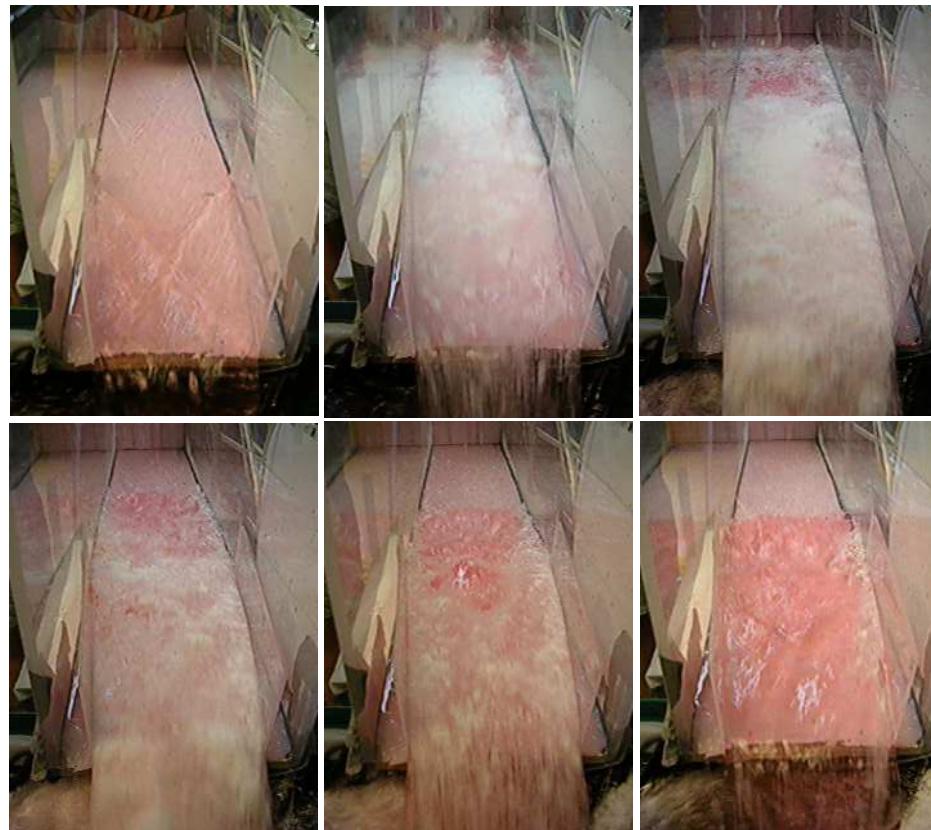


Fig. 5. Oblique wave state (top left) to upstream steady shock state (bottom right). $t=1$ to $6s$. $\sim 900 \text{ kg/m}^3$, $F_0 = 3.07$ & $B_c = 0.7$.

3. Shallow layer theory: intermezzo

- Flowing granular materials can act as liquids or gases.
- When flowing granular layers are thin: shallow-layer theory.
- Asymptotic expansion in aspect ratio ϵ plus depth-averaging.
- New derivation with solid fraction: extension of Gray *et al.* (JFM 2003), who did incompressible case.

Shallow layer theory ...

- Assumption: particles more or less homogenized: no segregation.
- Starting point: “Navier-Stokes” equations for granular flow.
- E.g., Haff (JFM 1983), Lun *et al.* (JFM 1984), Luding’s approach.

Shallow layer theory ...

- 2D vertical cross section. Mass, momentum, energy on incline θ :

$$\partial_t \alpha + \partial_x(\alpha u) + \partial_z(\alpha w) = 0 \quad (1)$$

$$\rho_p \alpha (\partial_t u + u \partial_x u + w \partial_z u) = \rho_p \alpha g \sin \theta + \partial_x \sigma_{xx} + \partial_z \sigma_{xz}$$

$$\rho_p \alpha (\partial_t w + u \partial_x w + w \partial_z w) = -\rho_p \alpha g \cos \theta + \partial_x \sigma_{zx} + \partial_z \sigma_{zz}$$

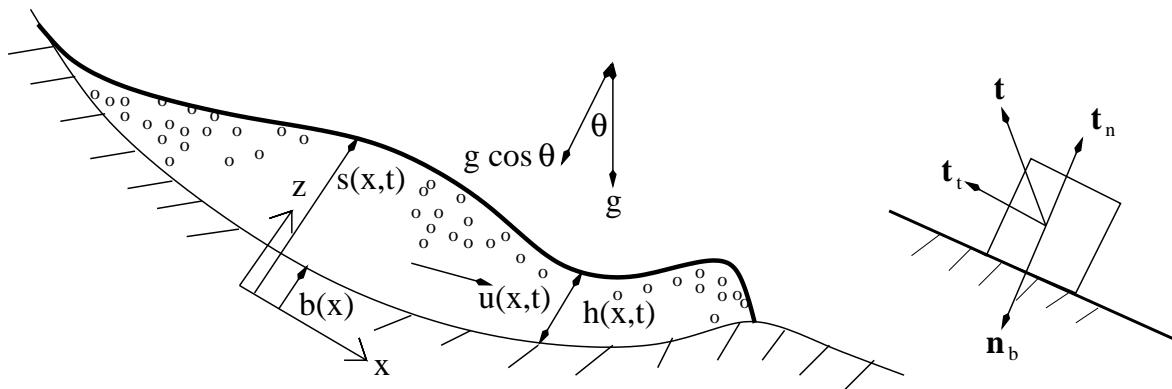
$$\frac{3}{2} \rho_p \alpha (\partial_t T + u \partial_x T + w \partial_z T) = \boldsymbol{\sigma} : \nabla \mathbf{u} + \partial_x q_1 + \partial_z q_3 - \gamma$$

- Solid fraction α & granular temperature T .
- Velocity field $\mathbf{u} = (u, v, w)^T$, & pressure p .
- Stress tensor $\boldsymbol{\sigma} = -p(\alpha, T)\mathbf{I} + \boldsymbol{\Sigma}$.
- Acceleration of gravity g ; vector $\mathbf{g} = g(\sin \theta, 0, \cos \theta)$.
- Particle density ρ_p & granular damping γ .
- Flux of fluctuation energy $\mathbf{q} = (q_1, q_3)^T$; coordinates x, z, t .

Shallow layer theory ...

Kinematic conditions:

- Sketch



- At free surface $z - s(x, t) = 0$:

$$\partial_t s + u \partial_x s - w = 0 \quad (2)$$

- At bottom $z - b(x) = 0$

$$\partial_t b + u \partial_x b - w = 0 \quad (3)$$

Shallow layer theory ...

Traction conditions:

- Traction free at free surface: $\mathbf{t}^s = \boldsymbol{\sigma}^s \cdot \hat{\mathbf{n}}^s = 0$.
- Coulomn friction model at base. Tangential component proportional to normal component and opposite to velocity:

$$\mathbf{t}_t^b = -\mu |\mathbf{t}_n| \mathbf{u} / |\mathbf{u}|. \quad (4)$$

- The traction at base becomes:

$$\mathbf{t}^b = \boldsymbol{\sigma}^b \hat{\mathbf{n}}^b = \mathbf{t}_t^b + \mathbf{t}_n^b = \mathbf{t}_t^b - \hat{\mathbf{n}}^b |\mathbf{t}_n^b|. \quad (5)$$

- Clearly $|\mathbf{t}_n^b| = -\hat{\mathbf{n}}^b \cdot \mathbf{t}_b = -\hat{\mathbf{n}}^b \cdot \boldsymbol{\sigma}^b \hat{\mathbf{n}}^b$, such that:

$$\boldsymbol{\sigma}^b \hat{\mathbf{n}}^b = \mu (\hat{\mathbf{n}}^b \cdot \boldsymbol{\sigma}^b \hat{\mathbf{n}}^b) \mathbf{u} / |\mathbf{u}| + (\hat{\mathbf{n}}^b \cdot \boldsymbol{\sigma}^b \hat{\mathbf{n}}^b) \hat{\mathbf{n}}^b. \quad (6)$$

- Friction factor μ can depend on the flow variables at the base.

Shallow layer theory ...

Scale equations:

- Scaling with aspect ratio $\epsilon = H/L$:

$$\begin{aligned} x &= Lx', z = Hz', t = \sqrt{L/g}t', u = \sqrt{Lg}u', w = \epsilon\sqrt{Lg}w', \\ \sigma_{xx} &= \rho_p g H \sigma'_{xx}, \sigma_{xz} = \mu \rho_p g H \sigma'_{xz}, \sigma_{zz} = \rho_p g H \sigma'_{zz}, \end{aligned} \quad (7)$$

- Apply to system & drop primes:

$$\partial_t \alpha + \partial_x(\alpha u) + \partial_z(\alpha w) = 0 \quad (8)$$

$$\alpha(\partial_t u + u \partial_x u + w \partial_z u) = \alpha \sin \theta + \epsilon \partial_x \sigma_{xx} + \partial_z(\mu \sigma_{xz})$$

$$\alpha \epsilon(\partial_t w + u \partial_x w + w \partial_z w) = -\alpha \cos \theta + \epsilon \partial_x(\mu \sigma_{zx}) + \partial_z \sigma_{zz}$$

- Leading order z -momentum equation ($\alpha = \bar{\alpha} + \hat{\alpha}$):

$$\begin{aligned} \sigma_{zz} &= \cos \theta \int_{b+h}^z \alpha(x, \tilde{z}, t) d\tilde{z} = (z - s)\bar{\alpha} \cos \theta + \cos \theta \int_{b+h}^z \hat{\alpha}(x, \tilde{z}, t) d\tilde{z} \\ \Rightarrow \sigma_{zz}^b &= -h\bar{\alpha} \cos \theta. \end{aligned}$$

Shallow layer theory ...

Scale tractions:

- With $\Delta^b = \sqrt{1 + (\epsilon \partial_x b)^2}$:

$$\epsilon \sigma_{xx}^b \partial_x b - \mu \sigma_{xz}^b = (\hat{\mathbf{n}}^b \cdot \boldsymbol{\sigma}^b \hat{\mathbf{n}}^b) (\Delta^b \mu \frac{u}{|\mathbf{u}|} + \epsilon \partial_x b) \quad (9)$$

$$\epsilon \mu \sigma_{xz} \partial_x b - \sigma_{zz} = (\hat{\mathbf{n}}^b \cdot \boldsymbol{\sigma}^b \hat{\mathbf{n}}^b) (\Delta^b \mu \epsilon \frac{w}{|\mathbf{u}|} - 1) \quad (10)$$

- Using $\hat{\mathbf{n}}^b = (\epsilon \partial_x b, -1)^T / \Delta^b$, one finds that
 $\hat{\mathbf{n}}^b \cdot \boldsymbol{\sigma}^b \hat{\mathbf{n}}^b = \sigma_{zz}^b + O(\epsilon) \approx -h\bar{\alpha} \cos \theta$.
- Also $h\bar{\sigma}_{zz} \approx -\frac{1}{2}h^2\bar{\alpha} \cos \theta$.
- Mohr-Coulomb theory for material in yield gives $\sigma_{xx} = K\sigma_{zz}$ with $K = K(\phi_i, \phi)$ depending on the internal angle of friction ϕ_i and ϕ the basal friction angle.

Shallow layer theory . . .

Keep leading order terms in ϵ & $\mu = O(\epsilon^\varphi)$ with $0 < \varphi < 1$:

- depth-average, $\int_{b(x)}^{h(x,t)+b(x)} dz$, continuity equation using kinematic conditions:

$$\partial_t(h\bar{\alpha}) + \partial_x(h\bar{\alpha}u) = 0. \quad (11)$$

- depth-average x -momentum equation using . . . :

$$\partial_t(h\bar{\alpha}u) + \partial_x(h\bar{\alpha}\overline{u^2}) = h\bar{\alpha}\sin\theta + \epsilon\partial_x(h\bar{\sigma}_{xx}) - \mu\sigma_{xz}|^b$$

gives

$$\partial_t(h\bar{\alpha}u) + \partial_x\left(h\bar{\alpha}\overline{u^2} + \frac{1}{2}\epsilon\bar{\alpha}K\cos\theta h^2\right) = h\bar{\alpha}\sin\theta - h\bar{\alpha}\cos\theta\mu\frac{u}{|u|}. \quad (12)$$

Shallow layer theory ...

Final leading-order shallow layer equations:

- after dropping overbars (flat/linear profiles, e.g., GDR MIDI 2004):

$$\partial_t(h\alpha) + \partial_x(h\alpha u) = 0 \quad (13)$$

$$\partial_t(h\alpha u) + \partial_x\left(h\alpha u^2 + \frac{1}{2}\epsilon\alpha K \cos\theta h^2\right) = h\alpha \sin\theta - h\alpha \cos\theta \mu \frac{u}{|u|}.$$

- Not closed ... yet! Relation between α and h required from granular temperature equation?
- “Standard incompressible” case emerges for constant α .

Shallow layer theory ...

Granular jump and bore relations, aka shock relations:

- Say discontinuity located at position $x = x_b(t)$, then integration continuity equation around $x_b(t)$ yields

$$\lim_{\epsilon \rightarrow 0} \int_{x_b(t)-\epsilon}^{x_b(t)+\epsilon} \partial_t(h\alpha) + \partial_x(h\alpha u) dx = 0 \quad (14)$$

$$\lim_{\epsilon \rightarrow 0} \frac{d}{dt} \int_{x_b(t)-\epsilon}^{x_b(t)+\epsilon} h\alpha dx - S[h\alpha]_+^+ + [h\alpha u]_+^+ = 0 \quad (15)$$

$$-S[h\alpha]_-^+ + [h\alpha u]_-^+ = 0 \quad (16)$$

with shock speed $S = dx_b/dt$ and jump $[\cdot]_-^+$ in quantity (\cdot) across discontinuity.

Shallow layer theory . . .

- Similarly for momentum equation; this yields the bore relations (two relations, five unknowns):

$$-S[h\alpha] + [h\alpha u] = 0 \quad -S[h\alpha u] + [h\alpha u^2 + \epsilon K \cos \theta \alpha h^2] = 0. \quad (17)$$

- Relevance: 1D blocked granular flow.
- I.e., fast 1D, thin ($h/d \approx 2, 8$), airy granular layer running into moving shock with still thick matter thereafter.

Shallow layer theory ...

Determination of friction μ :

- Supercritical flows on “smooth” chutes: $K = 1$.
- Straight and oblique shocks/jumps: Gray *et al.* (2003), Hákonardóttir & Hogg (2005).
- Granular slumping: Kerswell (2005); constant K and μ combined in one fitting parameter.
- Rough chutes: $\mu = \mu(F, h; \dots)$, Pouliquen-Jenkins law (Pouliquen and Fortere 2002, Jenkins 2006, Börzsönyi & Ecke 2007).
- ... μ depends on flow for subcritical flows $F < 1$ and flows around criticality $F \approx 1$.

Shallow layer theory . . .

- Similarly, derive 2D compressible shallow granular flow equations:

$$\partial_t(h\alpha) + \partial_x(h\alpha u) = 0 \quad (18)$$

$$\begin{aligned} \partial_t(h\alpha u) + \partial_x\left(h\alpha u^2 + \frac{1}{2}\epsilon\alpha K \cos\theta h^2\right) + \partial_y(h\alpha vu) &= \\ h\alpha \sin\theta - h\alpha \cos\theta \mu \frac{u}{|\mathbf{u}|} & \end{aligned} \quad (19)$$

$$\begin{aligned} \partial_t(h\alpha v) + \partial_x(h\alpha uv) + \partial_y\left(h\alpha u^2 + \frac{1}{2}\epsilon\alpha K \cos\theta h^2\right) &= \\ -h\alpha \cos\theta \mu \frac{v}{|\mathbf{u}|} & \end{aligned} \quad (20)$$

with lateral direction y and velocity v , and here $\mathbf{u} = (u, v)^T$.

- Consider chute of constant width b_0 up- and downstream of a contraction where width is $b = b(x)$.
- Width-average 2D shallow granular flow equations, to obtain

4. Multiple steady states: 1D theory

- Steady-state and “shock” solutions of dimensionless 1D cross-sectionally averaged shallow water equations:

$$u_t + u u_x + h_x/F_l^2 = \begin{cases} \sim (\tan \phi - \mu(F)) & \text{granular} \\ -C_d u^2/h & H_2O \end{cases} \quad (21)$$

$$(bh)_t + (buh)_x = 0 \quad (22)$$

- with velocity $u = u(x, t)$, depth $h = h(x, t)$, width $b = b(x)$,
- Froude number $F_l = F_0$ upstream or $F_l = F_m$ at contraction,
- **granular**: angle ϕ , $\mu(F > 1) \leq \tan \phi$, $\mu_{sub}(F < 1) < \tan \phi$
acceleration integral: $Z_{1,2} = \int_{x_0}^{x_c} (\tan \phi - \mu_{sub}) dx / h_0$.
- **H_2O** : demarcation lines friction (thin $C_d = 0$, thick: $C_d > 0$).

4. Multiple steady states: 1D theory

- Steady-state and “shock” solutions of dimensionless 1D cross-sectionally averaged shallow water equations:

$$\frac{d}{dx}(u^2/2 + h/F_l^2) = \begin{cases} \sim (\tan \phi - \mu(F)) & \text{granular} \\ -C_d u^2/h & H_2O \end{cases} \quad (23)$$

$$bu_h = Q \quad (24)$$

- with velocity $u = u(x, t)$, depth $h = h(x, t)$, width $b = b(x)$,
- Froude number $F_l = F_0$ upstream or $F_l = F_m$ at contraction,
- **granular**: angle ϕ , $\mu(F > 1) \leq \tan \phi$, $\mu_{sub}(F < 1) < \tan \phi$
acceleration integral: $Z_{1,2} = \int_{x_0}^{x_c} (\tan \phi - \mu_{sub}) dx / h_0$.
- **H_2O** : demarcation lines friction (thin $C_d = 0$, thick: $C_d > 0$).

...

- Frictionless case, say $F_l = F_0$:

$$Q = 1 = buh, \quad \frac{d}{dx} \left(\frac{1}{2} u^2 + h/F_0^2 \right) = 0, \quad F = \frac{F_0 u}{\sqrt{h}} = \frac{F_0}{(bh^{3/2})}. \quad (25)$$

- Substitute $u = 1/(bh)$ in ODE and rewrite:

$$(1 - F^2) \frac{dh}{dx} = \frac{F_0^2}{b^3 h^2} \frac{db}{dx} \quad (26)$$

- Hence, when $F < 1$ subcritical db/dx & dh/dx in phase, while out of phase when $F > 1$ supercritical.
- Rewrite all in terms of Froude number $F = F(x)$, to get:

$$\frac{2(F^2 - 1)}{(2 + F^2)F} \frac{dF}{dx} = \frac{d \ln b}{dx} \quad \frac{F_0}{F} \left(\frac{2 + F^2}{2 + F_0^2} \right)^{3/2} = \frac{b}{b_0}. \quad (27)$$

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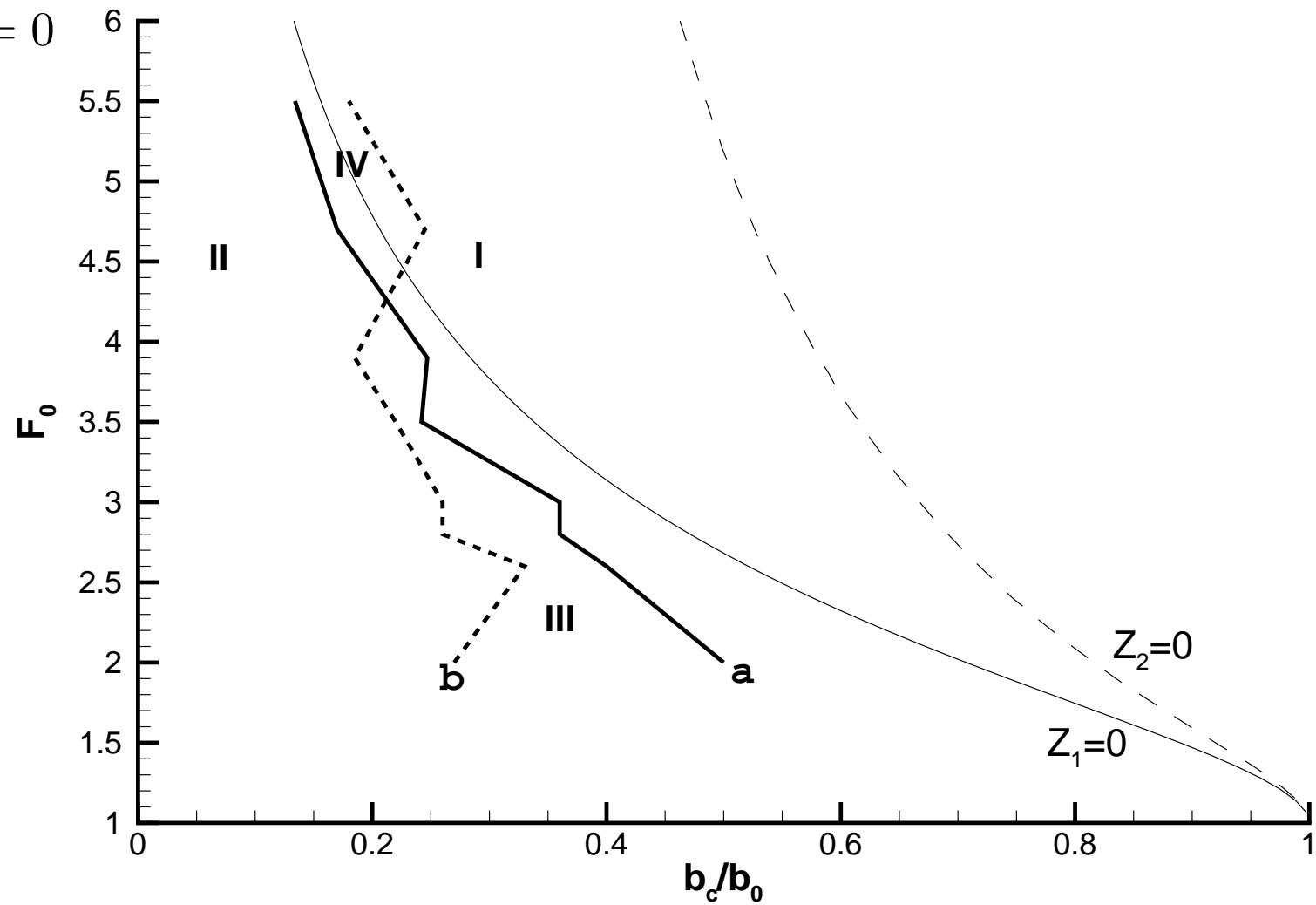
- This smooth solution exist in limit part of parameter space.
Threshold when $F = 1$ at nozzle $b = b_c$, so width $b = b_0$ one finds threshold curve (Akers & B. 2008 PoF):

$$F_0 \left(\frac{3}{2 + F_0^2} \right)^{3/2} = B_c. \quad (28)$$

- For frictional case: solve ODE numerically (Akers & B. 2008), or apply simplification (Vreman et al. 2007 JFM).
- Shock curve, borderline case: place stationary shock/jump with $S = 0$ at contraction entrance and construct supercritical solution before and subcritical one after this granular jump, with criticality at nozzle

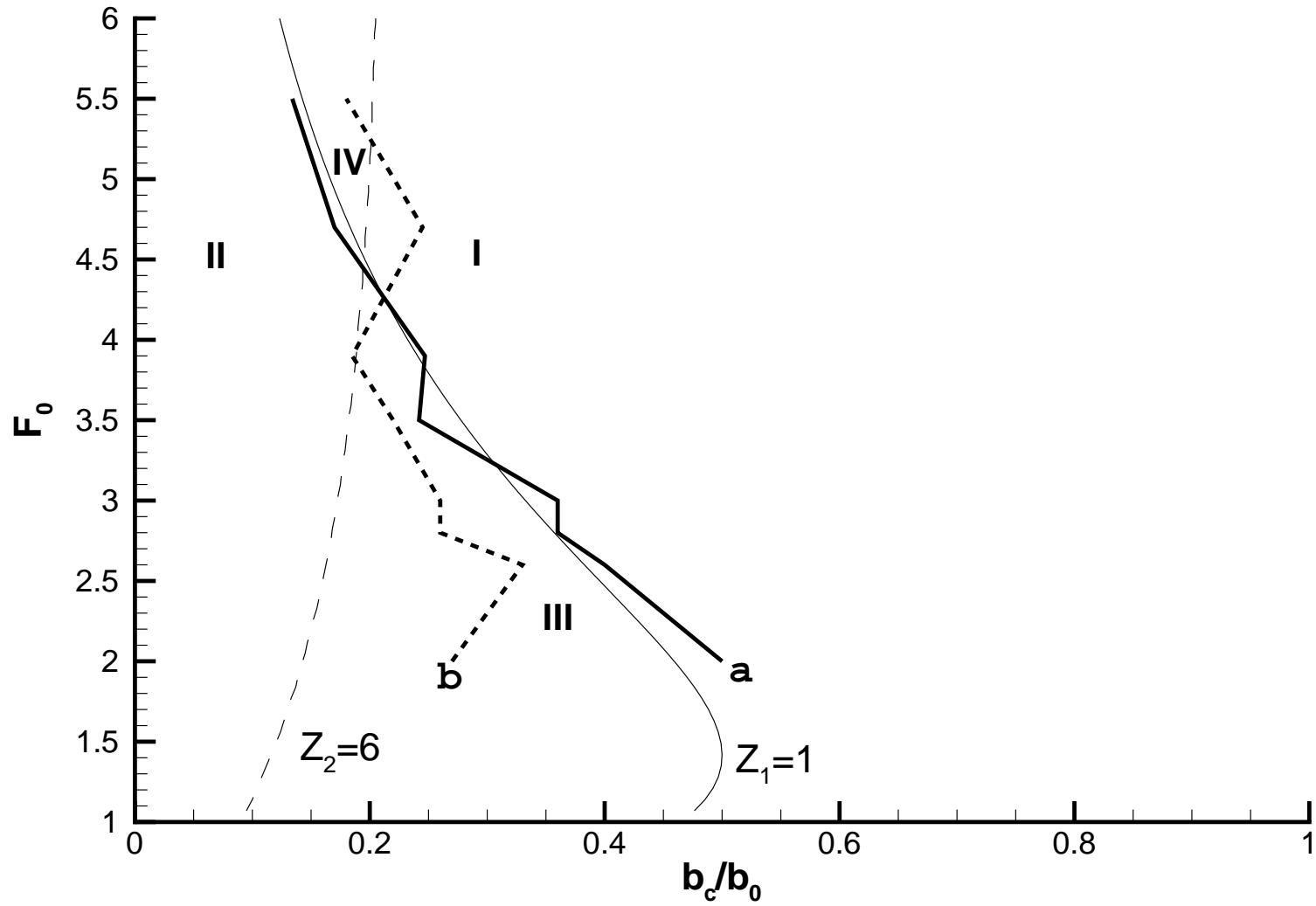
Granular: effectively inviscid F_0, b_c -parameter plane

- Isolines of $Z = 0$
- Solid: critical curve &
dashed:
shock
curve



Granular: modified F_0, b_c -parameter plane best fit Z_1, Z_2

- Isolines of Z
- Solid critical curve & dashed shock curve



- H_2O : steady-state flows: parameter plane F_0 versus $B_c = b_c/b_0$:

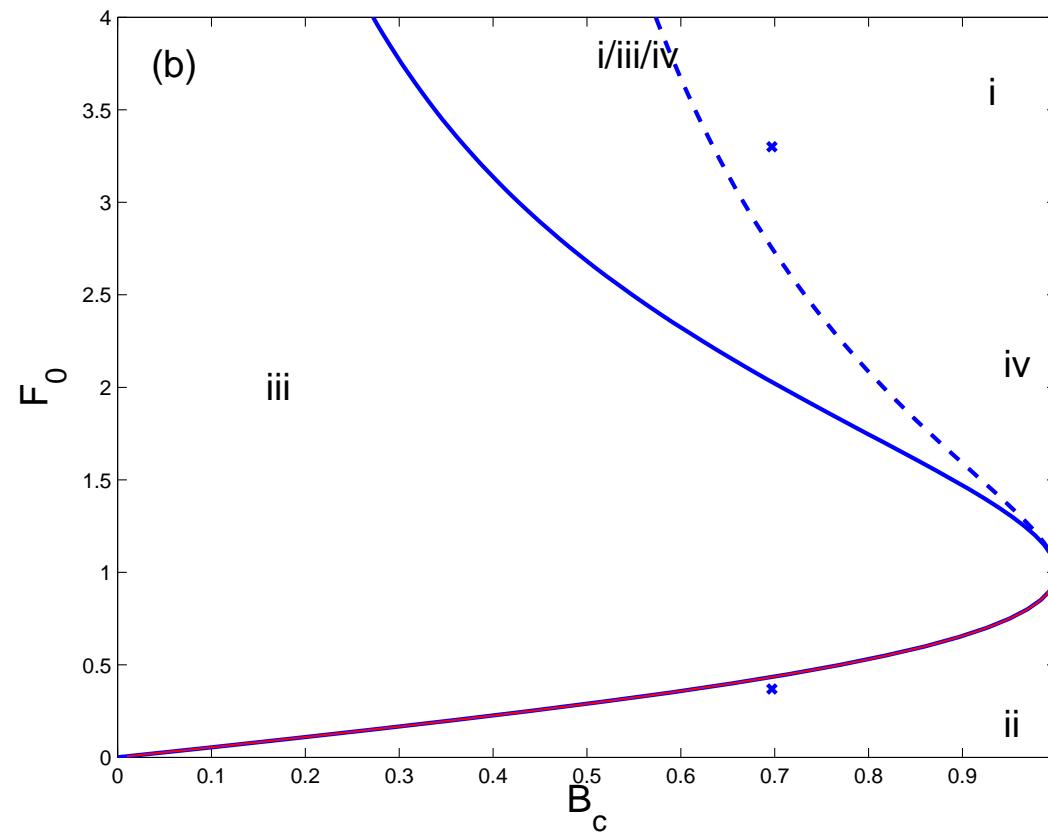


Fig. 4'. From 3 (inviscid)

- Steady-state flows: parameter plane F_0 versus $B_c = b_c/b_0$:

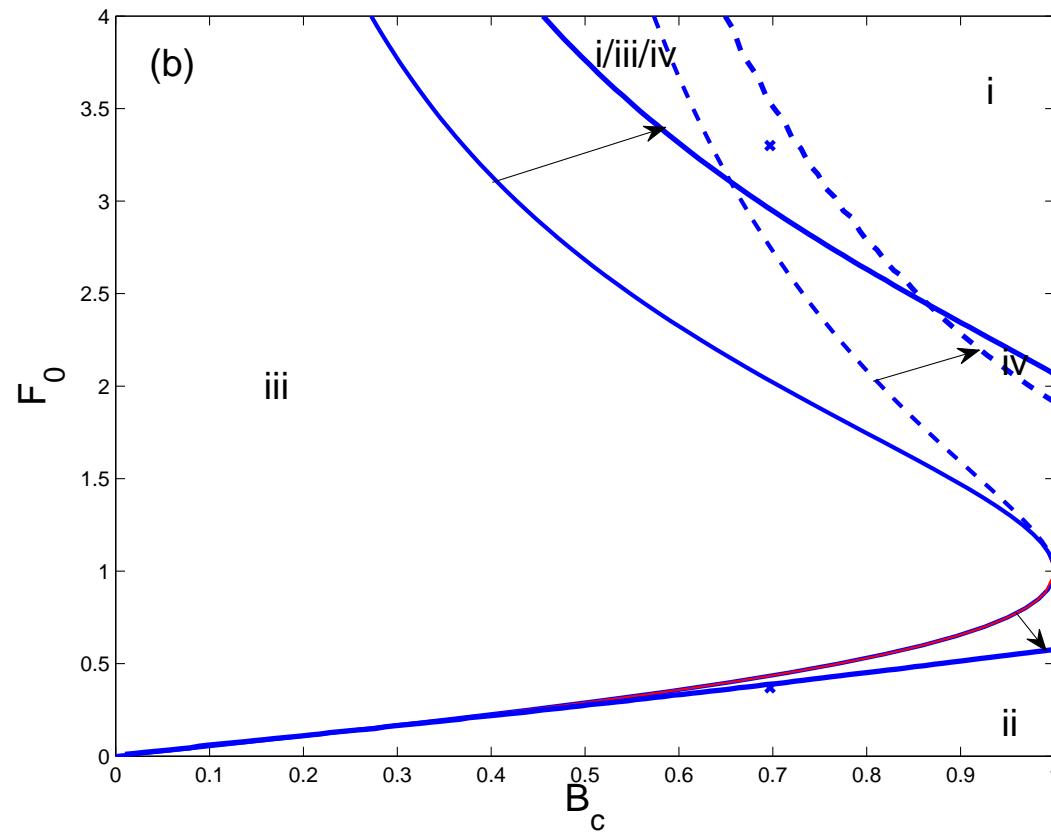
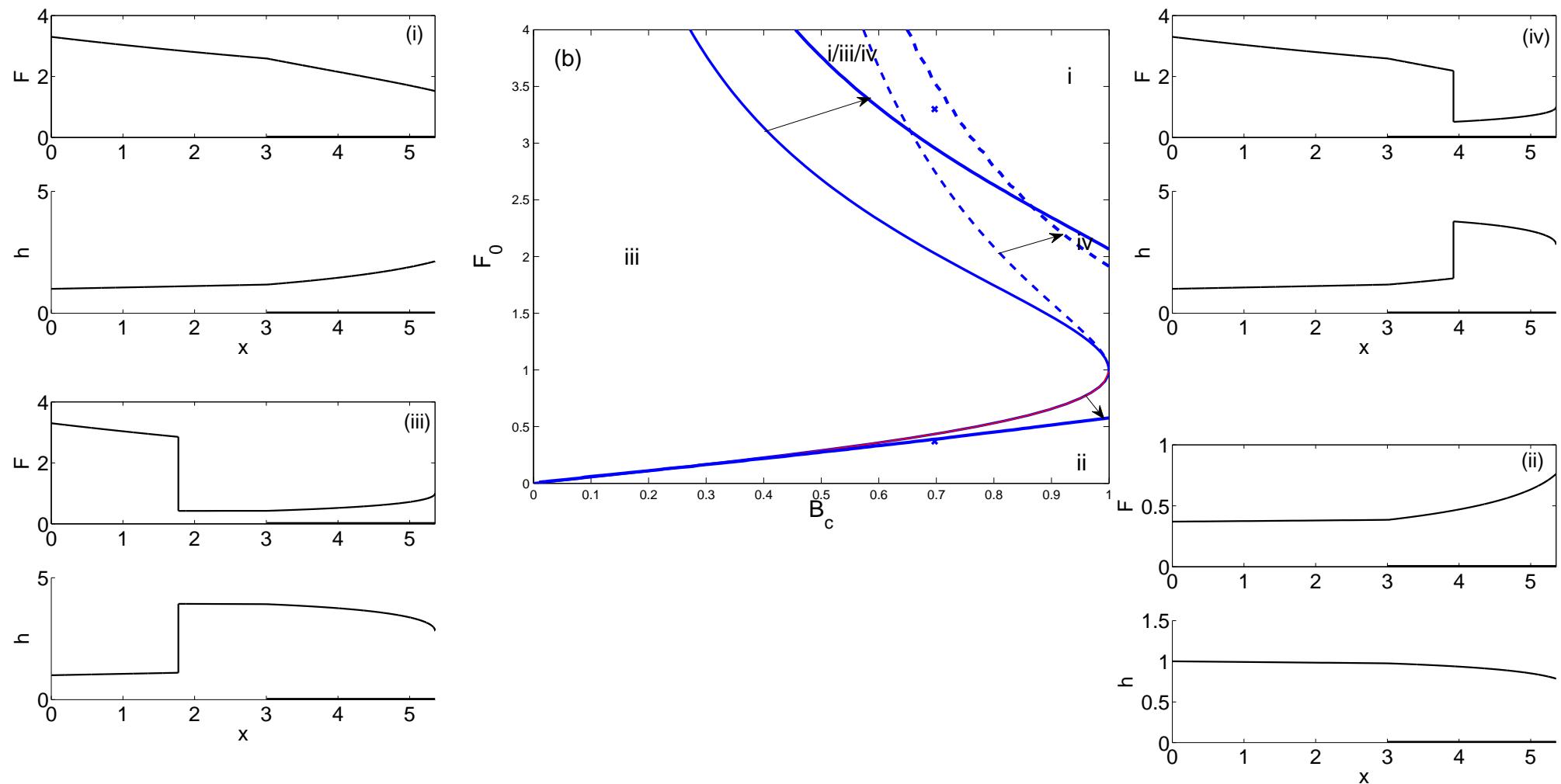
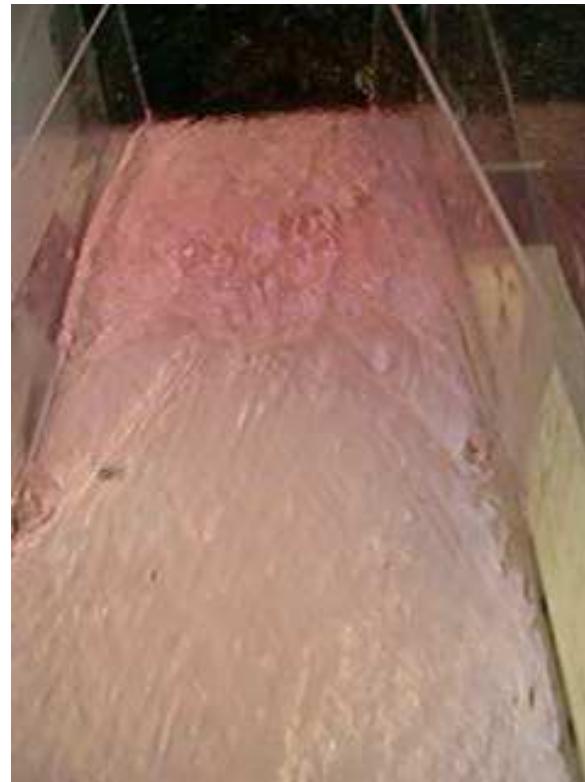


Fig. 4". . . 3 (inviscid) to 4 (friction) flow regimes: bifurcation.

- Steady-state flows: parameter plane F_0 versus $B_c = b_c/b_0$:



- Three multiple steady states in regions (i/iii/iv):



- Steady-state flows: parameter plane F_0 versus $B_c = b_c/b_0$:

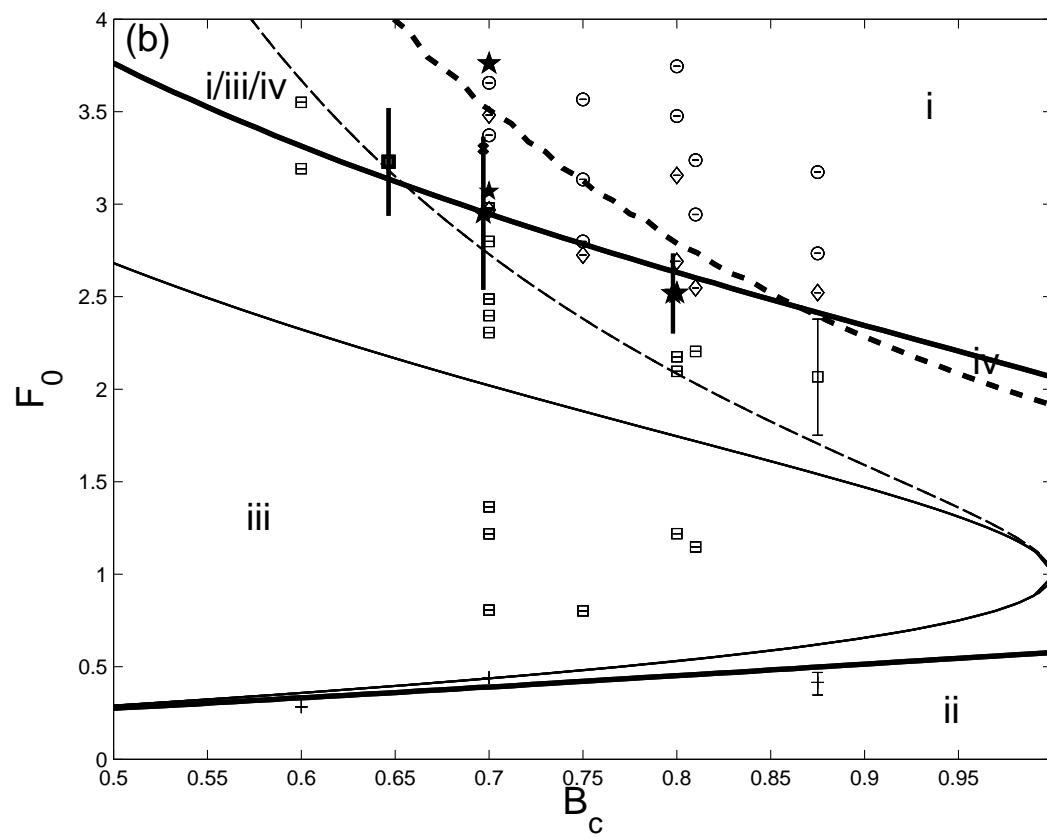


Fig. 4''. +: smooth flows (ii); □: upstream moving shocks (iii); ◇: steady shocks (iii); ○: oblique waves (i). *: flows with 3 possible states.

5. Supercritical flows: 2D theory

- Some people did not believe 1D theory.

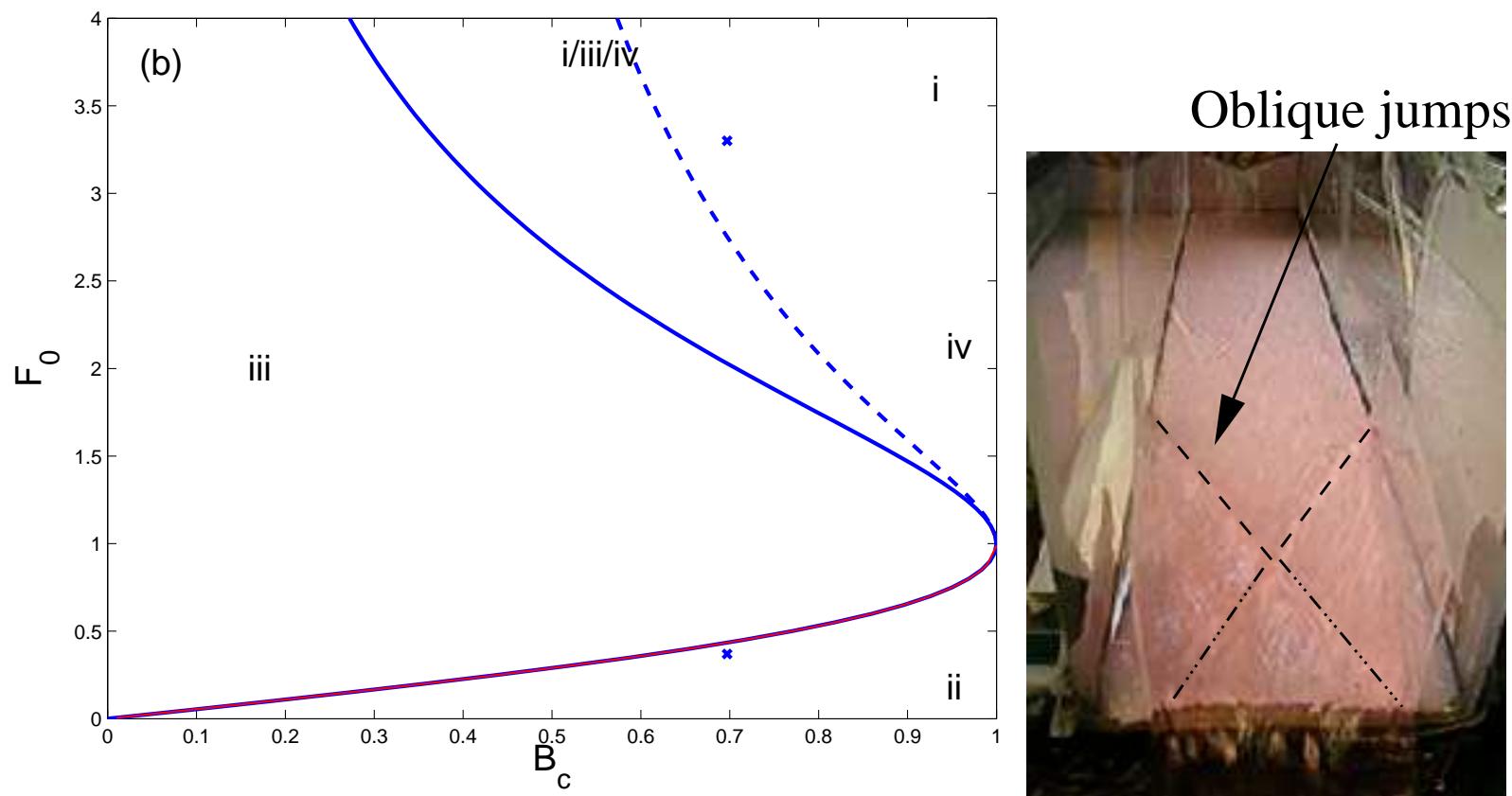


Fig. 4'. ... inviscid case.

... 2D theory

- Existence 2D oblique granular/hydraulic jumps no net friction:

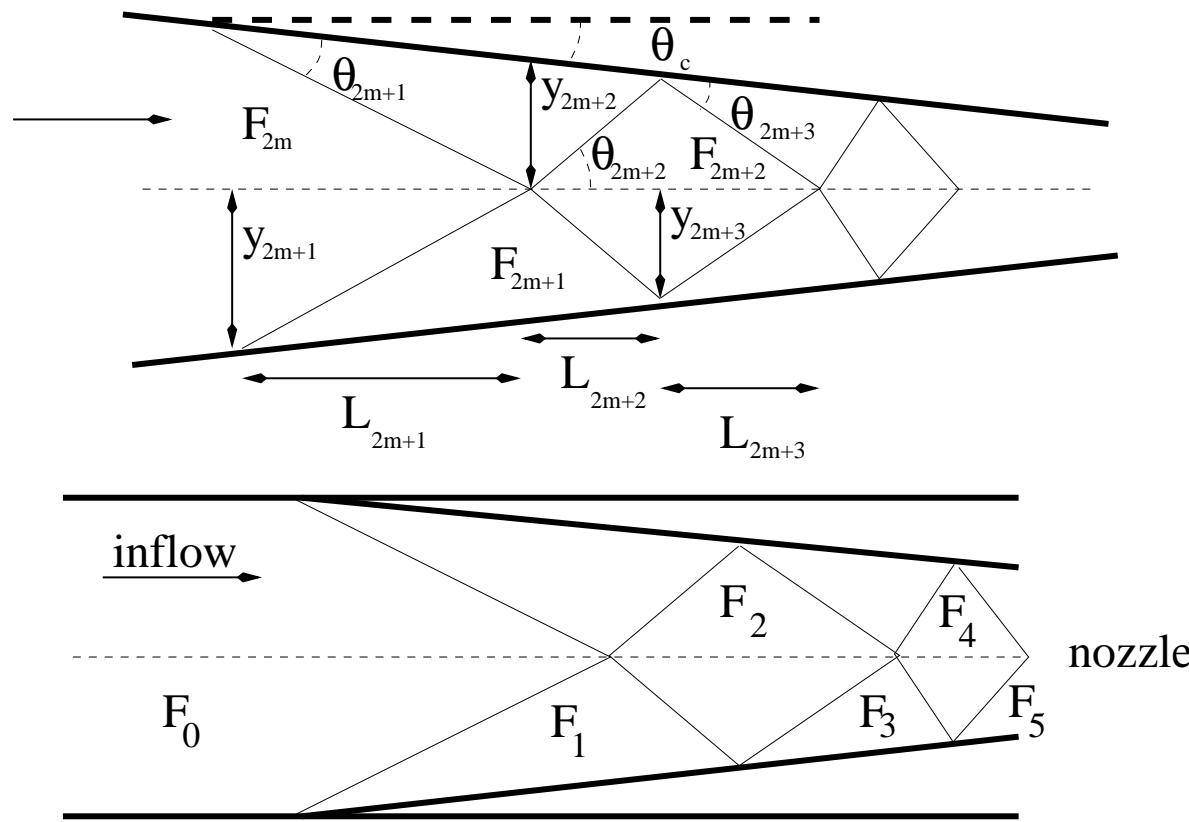
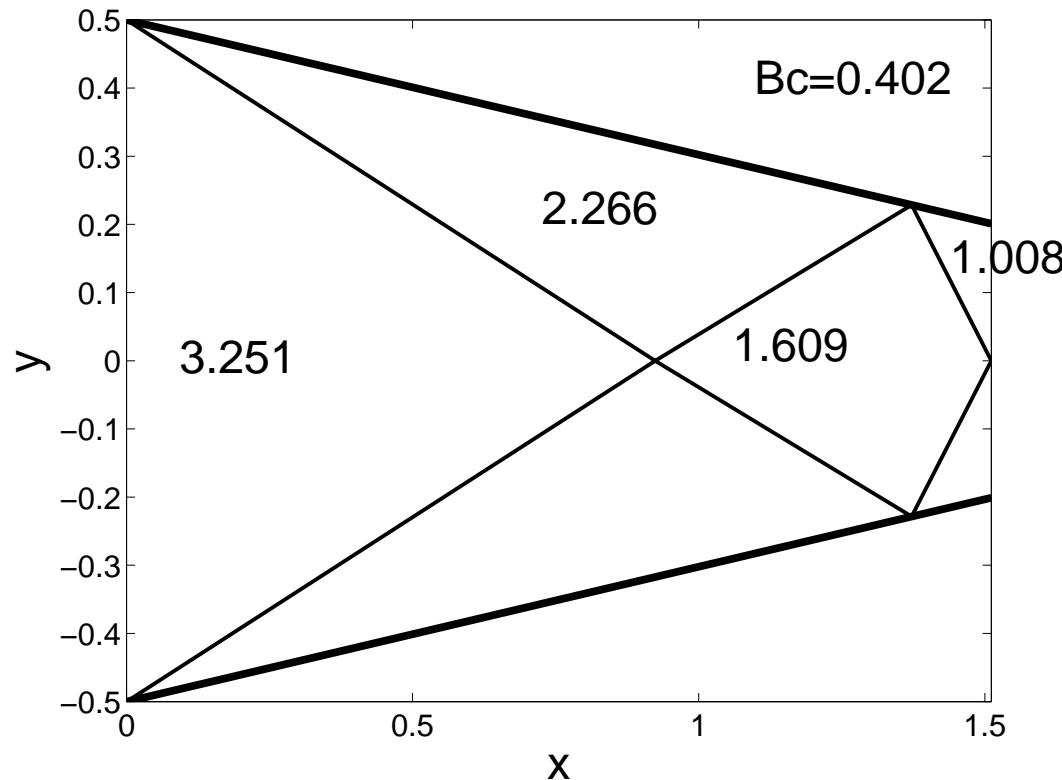


Fig. 6. Sketch of angles θ and Froude numbers F_{2m}, F_{2m+1} .

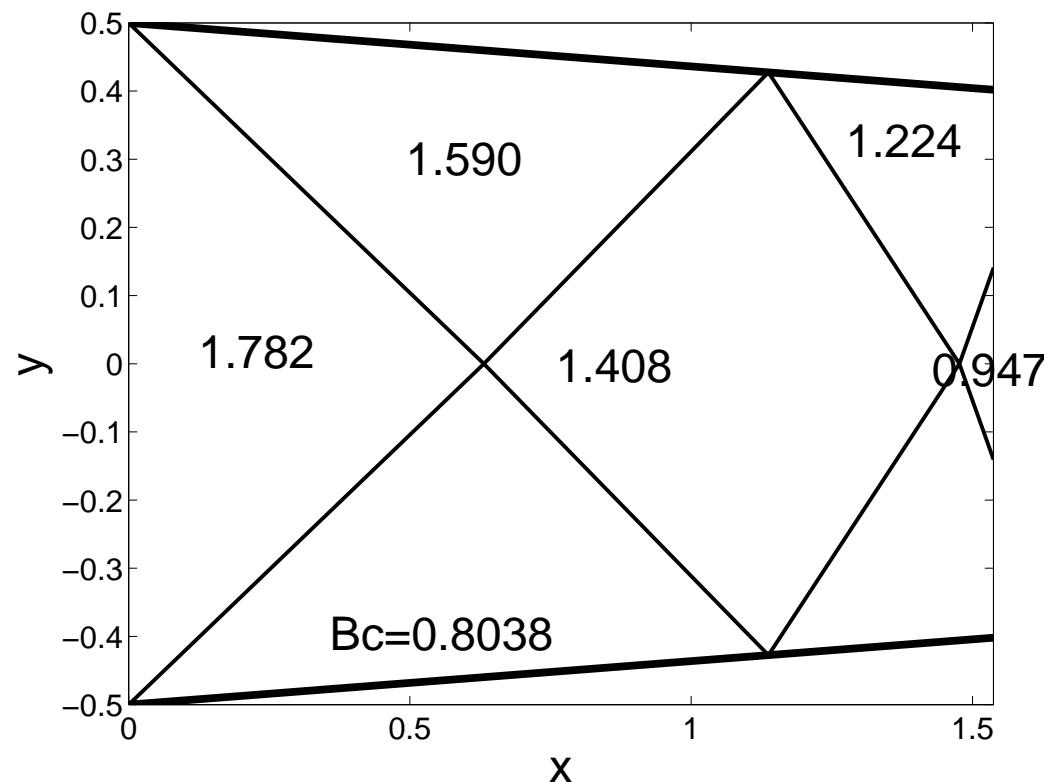
... 2D theory

- when the downstream angles θ_{2m+1} or θ_{2m+2} can be calculated for Froude numbers above a critical F_0 , or



... 2D theory

- Froude number of last polygon entirely fitting within contraction lies above unity for certain critical F_0 at inflow:



- Demarcation: supercritical solutions and upstream moving jumps determined with 1D/2D hydraulic theory, and simulations.

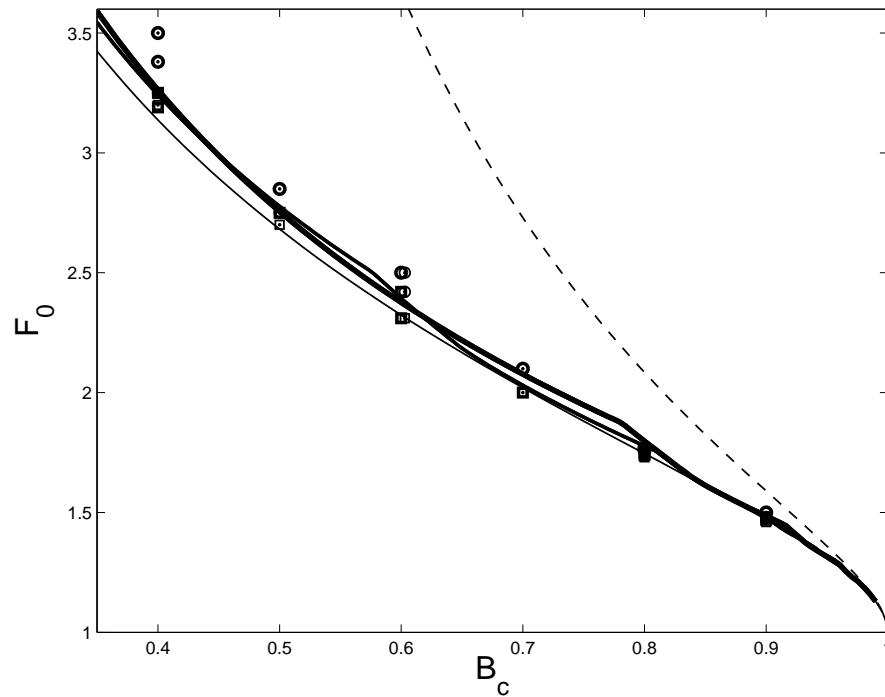
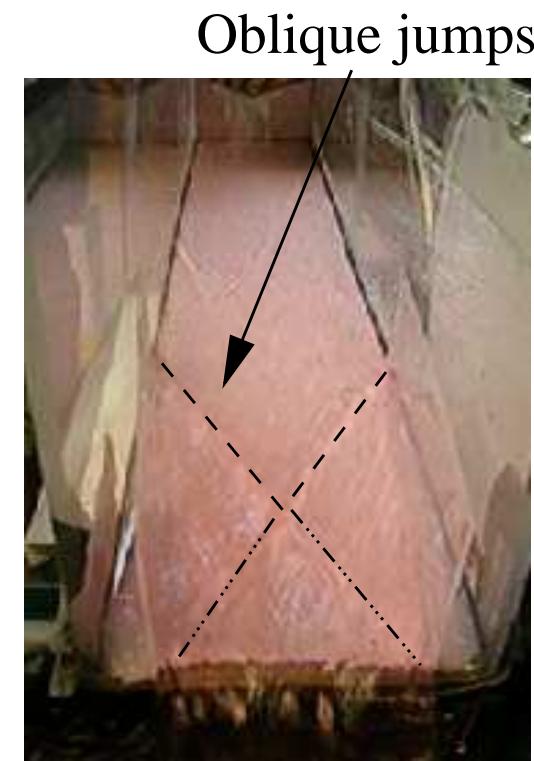
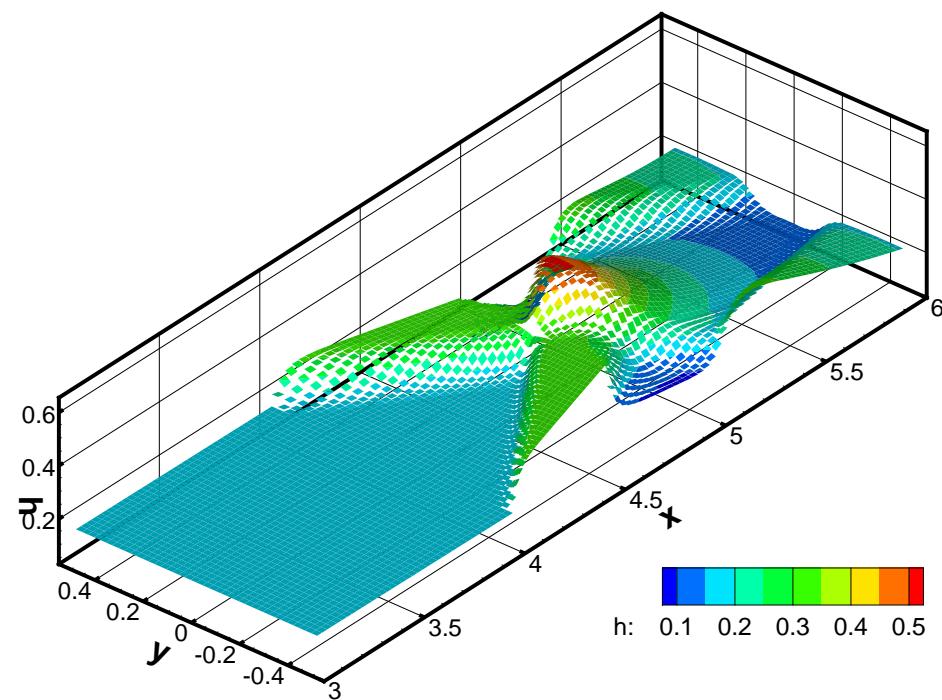
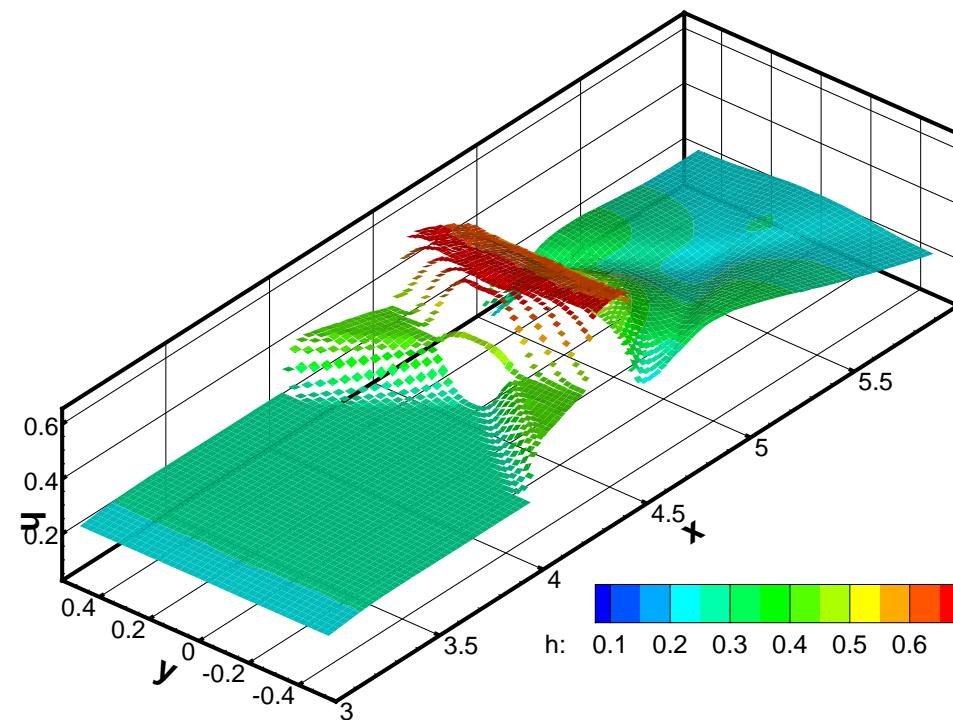


Fig. 7. 1D theory (thin solid); 2D theory: paddle lengths $L = 0.305\text{m}$ (thicker) and $L = 0.465\text{m}$ (thickest); and, simulations $L = 0.305\text{m}$ (\circ/\square) and $L = 0.465\text{m}$ (\circ/\square with dot in center).

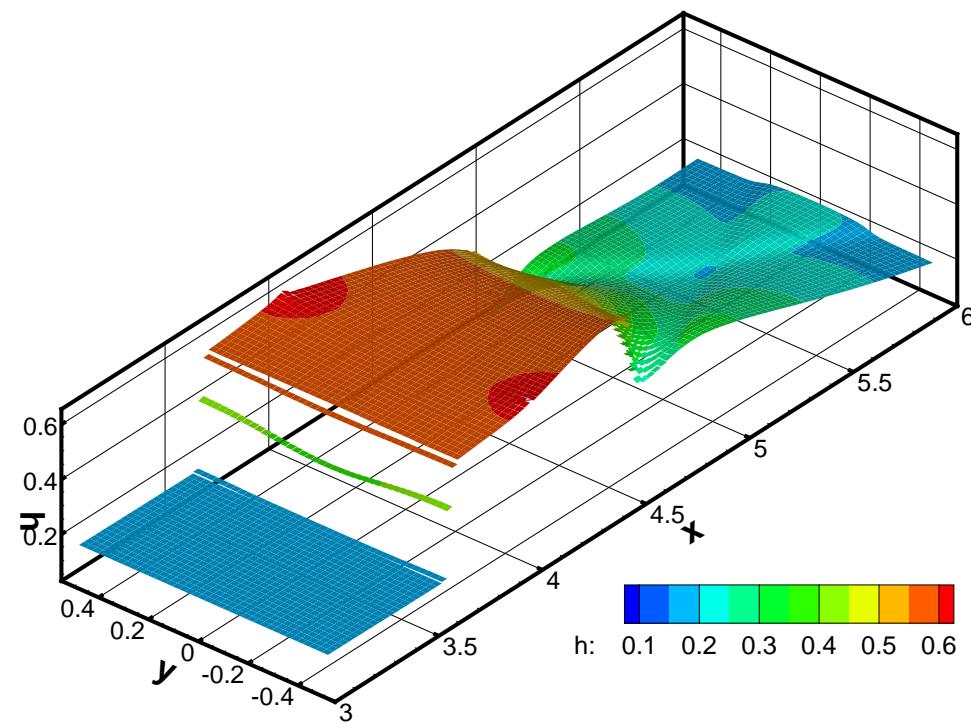
6. Slurry Flows



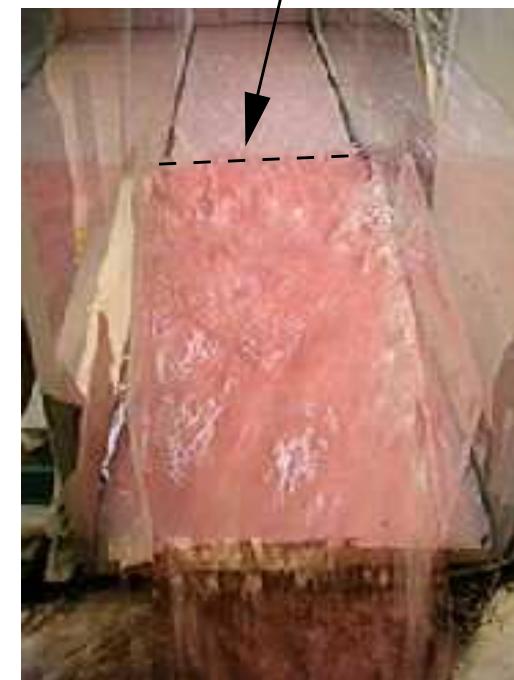
Depth-averaged 2-phase model



Discontinuous Galerkin FEM



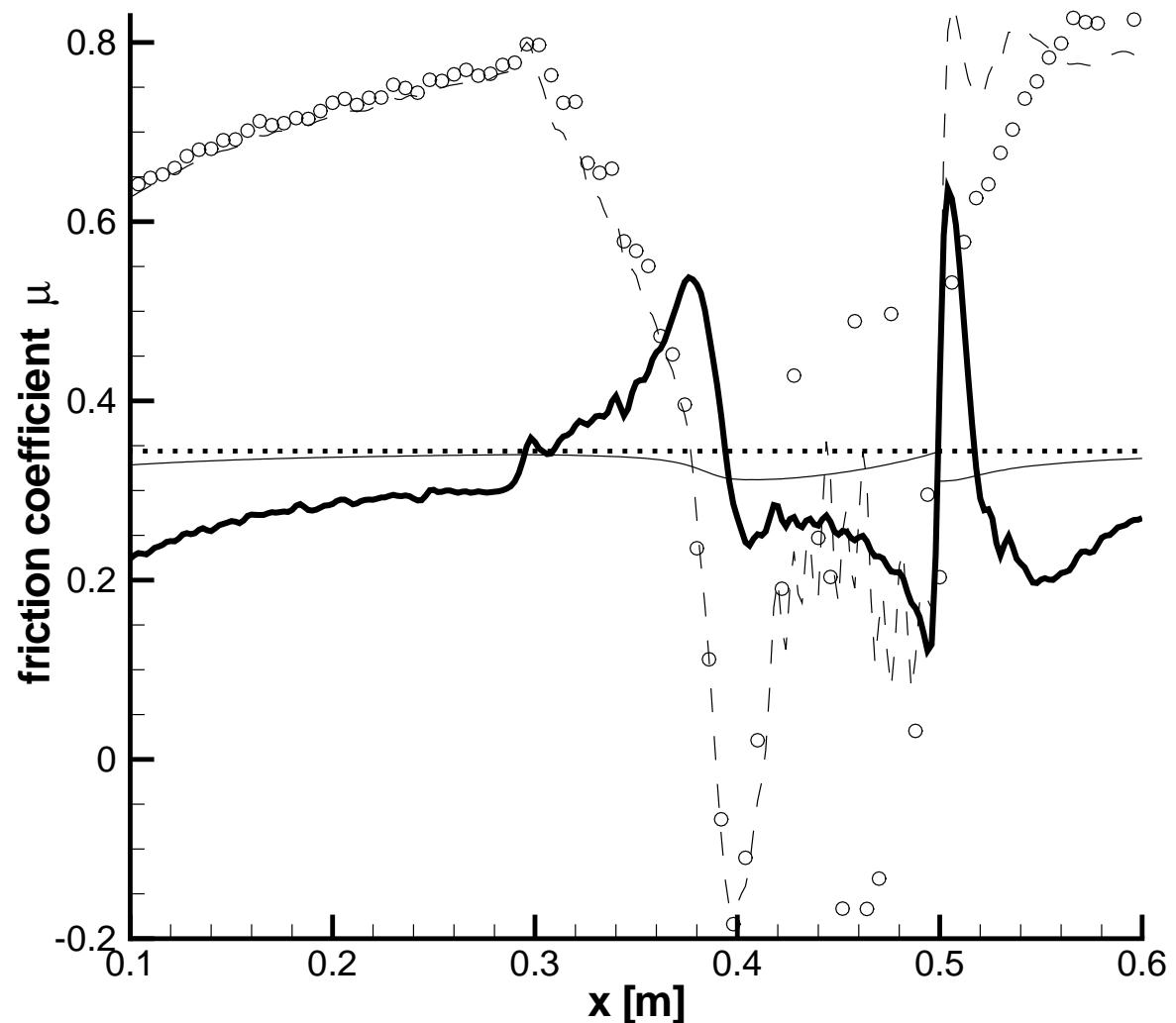
Hydraulic jump



Heterogeneous Multiscale Modeling: granular flows

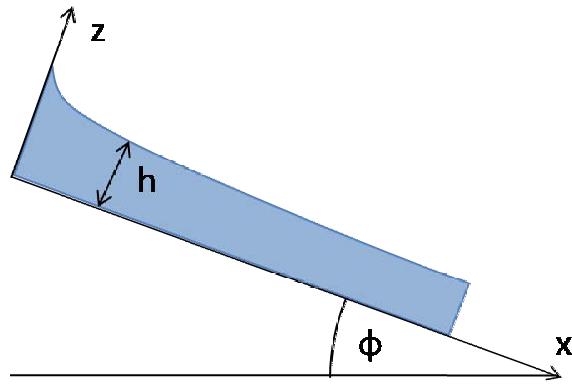
- Why?

Rheology on smooth chutes incorrect:
 actual μ (thick solid);
 Cst. Coulomb friction (dotted);
 Lun et al. (1984) 1D (dashed)
 & 2D (circles);
 Savage & Hutter (thin solid).



Heterogeneous Multiscale Modeling

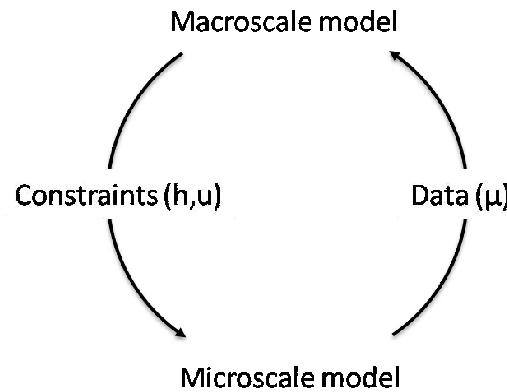
Granular chute flow



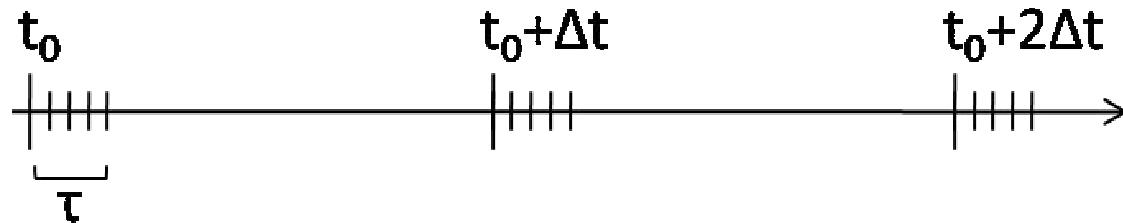
- Macro-model: Discontinuous Galerkin discretization of Shallow Water Equations with unknown basal friction coefficient μ .
- Micro-model: Molecular Dynamics simulation of granular flow around quadrature points constrained by macro-model.
- Test case: constitutive equation $\mu(h, \vec{u})$ known for flow over rough chutes (Pouliquen flow rule).

Heterogeneous Multiscale Modeling

- Coupling: Fix macro-variables while evolving micro model short time, then use data micro model to advance macro-model.



- Time-scale separation: Micro-variables relax in short time.



7. Conclusions

- *Granular* and *hydraulic* experiments and 1D theory with turbulent friction *match quite well*.
- 1D theory demarcates 2D supercritical flow boundary surprisingly well, for inviscid bulk flow.
- Discrete particle model simulates granular flows well: analysis.
- *Depth-averaged two-phase slurry flow simulation* recovers first experiments.
- Extension to 2D hydraulic and morphodynamic theory of oblique jumps in progress.
- Advanced experiments *fluid-particle slurry flows* in progress.
- Heterogeneous Multiscale Modeling (Thornton, Weinhart)
- Current interest:

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